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AVIATION

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Paul J. Levine, Associate Editor
Donald Davis, Assistant Editor
David J. Latta, Art Director
Paul Weston, Washington

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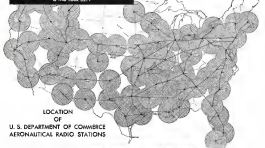
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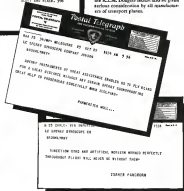
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EXPORTS OF AIRCRAFT SINCE 1909



In the September issue of *Aeronautics* the author outlined the history and current status of the air forces of Czechoslovakia, Jugoslavia and Rumania. Continuing his study, he reviews military flying in Poland, Greece and Turkey.

The Equipment of Air Forces

POLAND, GREECE AND TURKEY

By Dr. Alois Robert Bohm

POLAND, reformed by the Treaty of Versailles out of territory formerly belonging to Austria, Germany and Russia, realized very shortly after the close of the World War that an adequate service was necessary for her protection. Her territory was large and was deficient in military roads, railroads and communications facilities. The newly formed Polish Air Force had no opportunity to prove its value at a very early stage in its career in 1920 when active warfare broke out against the Bolsheviks. At that time, however, Poland had to draw heavily on French military factories for flying equipment for her pilots.

The air force now comes under the Ministry of Military Affairs, and is under the command of Lieutenant General Rydzko. There are six regiments, each consisting of three divisions at three squadrons each and two balloon battalions. Other pilots and observers are trained at the Aeronautical School of Berlin and there is a training school for senior officers at Spidolence. A bombing school and a school of fire are conducted at Gorkow. The control of material and equipment comes under the laboratories of the Directorate of Recruitment and under the Institute of Technical Aeronautical Studies at Warsaw.

In general aeronautical matters, Poland is still very closely associated with the Air Forces of the Little Entente and France. Every year military units

of these states compete in a flight "Round the Little Entente and Poland" fighting squadrons of the several countries interchange frequent visits. For example, a group of 30 Polish PZL P. XI under the command of General Rydzko recently paid a visit to Bucharest where they were received by King Carol of Rumania.

Since these were originally no aircraft manufacturing plants in Polish territory, early equipment had to be purchased from England, France and Germany. It consisted chiefly of surplus war types, some of which were supplied with American-built Liberty engines. Purchase from abroad was continued through the first few years after the War, but today, thanks to the efforts of Polish authorities to make the country self-sufficient and to create a first-class national aeronautical industry, all planes and engines of the Polish Air Force are produced in Polish factories. That this policy is sound shows up not only in the high standard reached by the present air forces, but also in the results obtained by Polish pilots in civil competition. In the Challenge International de Tourisme Polish pilots with Polish material won six special honor international competitions in 1932, and were again successful in 1934 in bringing the cup back to Warsaw.

For its warlike structural materials, the Polish aviation industry draws upon the extensive metallurgical industries of Upper-Silesia. For maintenance and repair all flying equipment goes through

government-owned shops or is sent out to some of the smaller manufacturing plants.

Polish National Factory

The oldest unit of the Polish aviation industry is the Polish National Aircraft Establishment (Państwowa Zaklady Lotnicze) at Warsaw. The concern, which originally made use of the shops and hangars of a war-time German supply park, has just moved into a modern plant at Okęcie near Warsaw. It is now the most important aircraft factory in Poland and is under the direction of an experienced engineer, Rudomow. A great many of the tools of this plant are of American make.

By the process of evolution, the single-seat fighter (PZL P. XI) appeared in 1926 and was, at that time, one of the most efficient military planes of its class. It is a gull-wing, metal braced monoplane of all metal construction, with riveted sheet duralumin spars, duralumin ribs and covering. Its position of the wing where struts are not heavy, the duralumin covering is replaced by aluminum type. The fuselage is of aluminum type with transverse duralumin bulkheads and floor as one piece.

This airplane has been produced with a number of different power plants. With the original Daimler-Benz (for the aircraft license license S-1), it has a maximum speed of 217 m.p.h. at 13,120 ft., climbs to 16,400 ft. in six minutes four seconds and has a



service ceiling of about 22,000 ft. With the Gotha Rhine-Walke-Mayer (PZL P.XXIX) the top speed is 261 mph at approximately 22,000 ft, 230 mph at about 12,700 ft, landing speed 50 mph, and climb to 14,400 ft in six seconds 25 seconds. These performance are practically duplicated with a Rolo-Kopie Kewar engine.

Polish Aircraft Company

The concern (Polskie Wytworów Samolotów) at Bralin Podlaski, is also under the management of the engineer Rombkowski and was attacked in the PWS-18 single-seat high performance fighter, a high-wing monoplane built after the Polder pattern fitted with a 480 hp Skoda-Lorraine engine. The single wing has wood spars and parchment plywood and fabric covering. It is covered on cabin stream with steel struts on both sides. The landing is of welded steel tubes, wire braced. The machine is armoured with fuel tanks which may be jettisoned in flight. Performance is given as 150 m.p.h. top speed, climb to about 24,000 ft in 3 minutes 40 seconds with a



Polish fighters. Above, left: The Hispano-powered PZL-P.11 fighter of 1918-20. Above, right: The PWS 10 with 500-hp Skoda-Lorraine engine.

service ceiling of approximately 24,000 ft. For advanced training purposes, the machine most generally used by Polish air forces is the PWS 12, a light plane powered with a Skoda-built Wright Whirlwind. The machine is normally rigged as a two-seater, but may easily be transformed into a single-seater for aerobatic work. It shows a top speed of 118 mph, and can climb to 8,800 ft in about eighteen seconds. PWS 19 is a two-seater reconnaissance and observation plane similar to the PWS 10 in general construction. With a Pratt & Whitney Hancot II E-2, it shows a

top speed of 158 mph at 10,000 ft, climb to 15,400 ft in aerobatic minutes, but a service ceiling of about 22,600 ft.

Plagi-daskirivica

Founded in 1920, and located at Lublin, this firm has produced a number of Wright Whirlwind powered Pukler P.171's very similar to the original in construction, and also a quadrate of Poles 2b. Its later models, the KXIII and KXIV advanced training planes were designed by Ciel Boymer Radzicki. They are powered with the Wright Whirlwind 228 and show top speed from 125 to 128 mph.

A high wing cabin monoplane, the KXVI with obvious Polish characteristics was designed for land-based work. Equipped with the "Superior" speed shock absorbing landing gear, it took the first prize at the Lublin International Congress at Lublin in 1933. The other two accommodate two

seats, one above the other. Top speed is 118 mph.

The only engine manufacturing plant in Poland is the branch of the Cindoslovakian Skoda Works which takes out the Skoda-Lorraine engine of 400 hp and also builds Wright Whirlwind under license.

Greece

Modern service aviation in Greece dates from May, 1918, when the older Military Air Service and Naval Air Service were amalgamated into the Hellenic Air Force under the direction of the Air Ministry. The new elements of three army cooperation armed squadrons and a naval group in organization and in equipment the Hellenic Air Force reflects foreign in-



fluences chiefly British. Training and organization are modeled on the British pattern and a number of officers have been trained in England and in France. A British air mission has been operating with the Air Ministry in the development of the air force.

Observation squadrons are equipped chiefly with Brenner XIV and Brenner XIX ships with Renault, Lorraine and Hispano engines. Fighting squadrons have a number of old Spads and Sop with single engines as well as the more modern Gloster Gladiators, fitted with the Saitoh Japanese engine. There are also a number of Aeromarine Vias, also with the Japanese engine for fighting reconnaissance purposes. General purpose types include the Brenner XIX and a number of Poles 25 T.O.F. with the 501 hp Hispano engine. For small reconnaissance purposes the Farce III with the Napier Lion engine is in service. A squadron of Hawker Hawks serves for ground attack and impels attack. Training squadrons include a number of Avro (Lyon and Monoplane engines), Bristol lighters (Falcon engines), Mothair (Hawker) (Hawker engines) and Delfland Moth (Gipsy engine).

Although most of the Greek technical equipment has been purchased abroad, there is one domestic manufacturer, the Greek National Aircraft

Factory at Old Phalencia which was created in 1923 to produce designs of the British Armstrong & Whitworth Company of England under license. This shop has turned out several of the Hawker Viceroy torpedo planes a number of Aeromarine Avians and Avro Avro 504s for both sea and land service. The equipment of the factory is also available for maintenance and repair for the service squadrons.

The Greek Air Ministry maintains aerological services which use of great importance are sent to the Greek Air Force, but also to commercial and

This plant was originally staffed with engineers and technicians from America but they have gradually been replaced and the plant is now operated with Turkish personnel. One provision attempt to establish an industry in Turkey had proved abortive. The German firm of Junkers put up an aircraft and engine factory at Kalamata in 1925, but never got into production due to difficulties which arose with the Turkish Government.

The present air force equipment consists of Brenner XIV and Brenner XIX for general purpose work. Hawker,



Turkish fighters. Left: Cyclone powered Cielbi Hawks were Turkey's early fighters. Above: Turkish fighters built for reconnaissance. Below: The Supermarine biplane built for ground attack. In the background is the H.V. built here recently built aircraft in Turkey's air force.



special aviation activities in the eastern end of the Mediterranean.

Turkey

To date, service aviation in Turkey has been organized primarily by the Department of War, Marine and Communications. It is well known, however, that Kemal Pasha is very much interested in aeronautical matters, and it is not unlikely that the independent Air Ministry will be formed in the near future. Cooperating with government aviation officials, but not in any sense a government institution, is the Turkish Air League. It sponsors local meetings of the officers in military districts in the interest of air defense and collects money for the purpose of equipment for the Turkish Air Force.

Turkey, like Greece, relies upon outside sources for some of her aerobically equipped, but there are two local factories. The Carian-War Company opened a plant two years ago for the manufacture of Cielbi Hawks.

Monoplane and Cielbi Hawks for training purposes. Single-seat fighter squadrons are equipped with 24 Cielbi Hawk single seat machines (700 hp Wright Cyclone engines). Other equipment includes a number of Junkers J-20s, Lister (Czechoslovak) 5116 and very recently, a squadron of ten Supermarine Swifts, fighter biplanes, each equipped with two 1000 hp engines.

An announcement in *Major Export* (British) indicates that the Turkish government has just signed a contract for 26 Daimler single-seat fighters with Hispano engines for delivery in three lots of twelve machines each during the coming year. Cielbi's armament is specified.

Turkish Air Service headquarters are at Ankara. Canadian officers have been attached in British Air Force from time to time for training purposes. The air force proved effective in breaking down the Kurdish rebellion in 1925-26.



A section of the Hellenic air service—Athens and Smyrna.

Insurance coverage for an air transport operator is one thing, for the flying service operator, another. In the following article, the author discusses an insurance program for the fixed base operator or flying school proprietor whose equipment may include from one to five airplanes.

Insurance for the Flying Service Operator

By J. Brooks H. Parker

THERE ARE so many forms of insurance available, that the operator should look at his problem with two thoughts in mind: First "What do I absolutely need for my protection?" and, second, "Can I swing it financially?" If he can swing the insurance that he feels is absolutely necessary he should then consider the additional cover which reduces the hazard of operating his business.

Outlining first the more important types of insurance that are available, they are as follows:

1. The liability owner, aircraft lease, third party liability, insurance, including:
- (a) The absolute liability of the operator to his passengers. This is called comprehensive insurance and is required by law in all states having comprehensive laws.
- (b) Liability of the operator to his passengers under common law. This applies to any operator not having comprehensive laws and in those states having comprehensive laws which the operator did not wish to accept the liability of the act.
- (c) Liability for personal injury or loss of life to the public, third party liability, i.e., public liability.
- (d) Liability to passengers for personal injury or loss of life, commonly called passenger liability.
- (e) Liability for damage to the property of others, commonly called property damage.
- (f) Liability of the airport owner for personal injury or death due to the existence of an airport, commonly called airport liability.
- (g) Liability of the owner or operator of a business to his liability for damage while their property might contain due to his negligence, commonly called business liability.
2. The business or specific property:
- (a) The aircraft:
1. Coverage against the loss of fire, other natural or accidental fire resulting from crash.
2. Theft or loss under insurance.
3. Crash insurance.
4. Theft insurance.
5. Total damage insurance.
3. In the case of airplanes, comprehensive of risk and contributory negligence.

- (b) Other property:
1. Fuel tank.
2. Pilot's insurance.
3. Windstorm and tornado insurance.
4. Coverage of hangars, such as tenant insurance, etc. Also this includes fire, windstorm and tornado insurance.

The operator who would attempt to carry all these forms would obviously never make anything out of his flying service. There are, however, certain essential ones which he definitely should carry. These are first, the comprehensive and certain of the liabilities, relevant which are mentioned below. The operator does not know the amount of damages that may be given against him in the event of a court verdict for death or injury resulting from an accident, and he should therefore insure against having a blank check against his flying service. The operator should carry comprehensive insurance which usually comes with it employee liability protection. If he is in a state where there is no compensation act (Alabama, Mississippi, Florida and South Carolina, all are non-reliance states), he should most certainly carry employee's liability insurance.

In every state having a compensation law (excepting Alabama) it is required that the payment of the benefits under the act be guaranteed, by insurance, self-insurance, or by evidence of financial ability, usually a bond. The requirements of the Superintendents of insurance for self-insurance and the posting of a bond are as a rule beyond the means of the individual operator and he, therefore, should have the security of taking out the insurance either with a licensed company or the State Fund (if there is one), or facing the penalties of not carrying compensation insurance. If he does not wish to subscribe to the act, then he should have the third essential law defense of negligence of below service, compensation of risk and contributory negligence.

which means that if an employee is injured, it is severely simple for him to collect. The compensation act that has become almost universal in this country is one piece of small legislation that in comparison, for an individual who is injured in line of duty through no fault of his own should receive some compensation.

The cost of worker's compensation insurance varies markedly in the different states (see table on page 385) because each has different benefits provided under the different compensation acts. In most states, employee's liability insurance is included without additional cost to provide for the consequences of the employee may not accept the benefits of the compensation law and elect to sue under common law. In the latter situation, employee's liability insurance should very definitely be carried.

Public Liability

This form of insurance, which will probably eventually be called personal injury insurance to the same way that it is being renamed under automobile insurance, assumes the operator's legal liability for death or injury suffered by the public, excluding those who are flying as passengers in his plane. The cost of this insurance is comparable to that of automobile insurance, although automobile insurance covers the guest passenger as well. For the limits of \$5,000 per one individual, \$10,000 per one accident, the cost of insuring a Wave or a Monocopter, or a plane of similar type, is approximately \$75 and may be as low as \$50 for a private flyer with a licensed license. The cost of insuring an automobile of equivalent value in New York City, for the same basic limits, would be \$75. Passenger liability for those who carry the public for hire, is important. In states where there is a statutory death limit, it would be possible to re-



J. Brooks H. Parker

quire a minimum amount per person, based on the statutory limit, if the operation of the plane were confined to that state and there was no intention that all accidents would be covered. The limit does not involve the amount which can be awarded in case of severe injury, however, and most certainly does not adequately cover in states which have no limitation of liability. There is always the possibility that a court might sue for transfer procedure in a court outside a state with limited liability. It is advisable then for the operator to carry \$20,000 to \$50,000 limits. The cost on a plane of the type mentioned above would be approximately \$275.

The matter of limits is exceedingly important. Verdicts in non-fault cases in many cases have run as high as \$10,000. The small operator could never be adequately insured for limits of \$10,000 to \$50,000 and he should carry at least it would be adequate.

The decrease in property of others is a very important form of coverage and is, of course, a liability. This insurance is therefore one of the most important forms of insurance that they may carry. Without this insurance in case of a crash, the operator would be liable for the cost of the equipment which is lost or damaged. The cost of this insurance is approximately \$75 for \$1,000 limit of liability which limit can, of course, be increased for an increased premium.

The other form of liability coverage, for the individual who is trying to run a perfectly fair business, may, if he operates with great care, be set aside

would seek there is to be one who may claim to have suffered. In other words, the case mentioned above are absolutely essential and the others are less essential.

Covers inadequately insured operators and those who feel that their method of business will permit them to do so, put all their property in the name of a dummy corporation. This is not as safe as they think it to be, for the courts have a way of going behind the shareholders and finding the name of the real individual from whom they can secure the necessary funds to pay a just claim. If the operator does not carry third party insurance, he is not insuring the proper type of service regardless of how well he can fly. He is taking people up, encouraging them to enjoy the experience of flying and he is putting in doing unpleasant necessary work for the aviation industry at will to making himself a liability, but is putting liabilities in connection with financial responsibility. The operator who carries insurance is doing his part for the aviation industry and protecting the interest against liability. He is at the same time, protecting himself from the chance of being paid out of business. His insurance properly being taken away from him, and against further possibility, that because of a payment he may have to devote some part of his earnings for many years towards paying off claims.

Property insurance

It should be very clearly recognized that property insurance, discussed hereafter, is absolutely different from passenger liability insurance, as property insurance covers damage to the property of others and property of owner (the type referred to in a court outside the property owned by the operator or in which he has an insurable interest).

Under insurance covers for the insurance on his plane and hangars, but is not meaning a business but merely something in his hands. His aircraft insurance is completely segregated and as a result he may be wiped out if not backed up by substantial capital to replace the equipment. Most operators cannot see to this and they should see to it as far as to have their funds available to replace the money-making part of their business. If it is destroyed, the operator is left with a loss of the most important form of insurance that they may carry. Without this insurance in case of a crash, the operator would be liable for the cost of the equipment which is lost or damaged. The cost of this insurance is approximately \$75 for \$1,000 limit of liability which limit can, of course, be increased for an increased premium.

The other form of liability coverage, for the individual who is trying to run a perfectly fair business, may, if he operates with great care, be set aside

with the aid of the insurer, and the form of the insurance. The principle objection to insuring the individual from crash is that it is so very difficult to tell what was damaged as the crash and when in the line.

Windstorm and tornado insurance is extremely important in certain sections of the country and less important in others. By this insurance the operator is insured in the so-called tornado and hurricane belts it should very definitely be carried. The cost runs from 1 percent to 2 percent, depending on the location, and the addition the insured value hours to the new value.

Crash insurance is one of the last essential forms of insurance. If the operator is seriously injured, if he is not, it is highly desirable to the operator and distinctly undesirable to the aviation industry, because of the selection

Compensation Changes in Selected States

There are a number of states which do not use the rates of the National Bureau of Compensation and Safety Insurance Services.

Connecticut, 1958: In a basic change in an arbitrary rating, 2 cents "The rate for this classification shall be applied to the payment of all employee injury benefits as determined on the basis of a fixed wage of \$1 per day for each hour or part thereof in any day for each employee for each week and every day of the period of compensation. Employees shall not be paid for the whole and portion shall be made in accordance with the following schedule:

New Jersey - 10¢	Delaware - 3.00
Florida - 3.00	Oregon - 5.00
Illinois - 3.00	Utah - 3.00
Indiana - 3.00	Washington - 3.00
Michigan - 3.00	West Virginia - 3.00
Minnesota - 3.00	Wisconsin - 3.00

Connecticut, 1958: Aircraft operators and flying schools—private planes—strictly cash, non-transferable or indistinguishable of coverage. Aircraft in line required type certificate shall be held by the person of the operator or the person of the operator's representative. The operator shall be held liable for the cost of the aircraft and the cost of the aircraft shall be held liable for the cost of the aircraft.

Connecticut, 1958: Aircraft operators and flying schools—Aircraft operators—strictly cash, non-transferable or indistinguishable of coverage. Aircraft in line required type certificate shall be held by the person of the operator or the person of the operator's representative. The operator shall be held liable for the cost of the aircraft and the cost of the aircraft shall be held liable for the cost of the aircraft.

*Based on the 1958 of 1959.

against the insurance companies that is so very, very true. People who sell aviation liability are fearful of crashes to warrant their paying the high rates, the rates remain high. If crash insurance could be written in all the states in the United States, it would be covered for less than 5 per cent per annum. As it is, each insurance is twice that by those operators who feel the jurisdiction cost of it for not reason or another. Crash insurance is a phase of the type insurance shown varies greatly. It runs from an average loss of 11 per cent to an average high of 35 per cent per annum.

Third, liability is definitely one of the less accepted forms of coverage in the present time. It has one very distinct advantage in that it covers crash resulting from theft and may be purchased at a rate of loss 3 per cent to 4 per cent per annum. It is a fairly recent hazard as evidenced by the rates.

Land damage insurance covers the damage sustained by the insured aircraft while on the ground by contact, under its own power, another aircraft or by being struck by another aircraft, as long as it is not taking off or landing. It might seem hardly to be described in relation to aviation insurance while in flight. The rates range from 3 per cent to 14 per cent.

Shoring damage insurance, in the case of airplanes, is fairly important as it covers practically the same perils on the water as land damage does on the land, plus elements of the mooring, breaking, sinking, water perils, etc. This rate is about the same as for land damage.

Other property, such as buildings and contents, is nearly identical to the buildings at the existing fire rates established throughout the country by the various fire rating agencies, and the contents partly under the fire companies' coverages. The same applies to equipment and items on aircraft. The very low hazard would carry a fire insurance rate of 30 cents per \$100 as against 40 cents and the very worst hazard single entry a rate of \$2 per \$100. In most cases of the hazard is a parking factor in the rate. Aircraft are identified at present at least of a considerable nature and consequently the rates recognize this fact.

Terrific rates depend to entirely upon the construction and the location of the risk. And here, the determination by one operator who determines their through law are introduced factors.

This brings to the question of who an insurance broker is of value to an insured. It is because he is a specialist in insurance, just as a lawyer is a specialist in law. Insurance is a technical subject and insurance policies are highly technical legal documents. No individual, however competent, who is

trying to operate a flying service, can take time to read the insurance business too. Consequently it behooves him to engage the services of the best broker he can find. Fortunately it runs no matter how large his insurance liability by an expert than it does to lose it unaided by someone who is temporarily in the insurance business.

It should be remembered that the broker is the representative, not of the insurance company, but of the insured. It is in good he knows all the available markets and is so constant with them, thus being able to secure for his insured every possible advantage as soon as it is available. If several insurance companies exist, he is able to write up the necessary coverages in such a manner as to be not only adaptable to the insured but suitable to the insurance company. He is constantly on the alert to reduce rates and to appear the source of legislation or action on the part of the insured which would tend to increase the rates.

Attempts have been made by groups of individuals to get together under special forms of coverage, to secure lower rates. Insofar as this makes the operators solve the problems in the underwriting, and more over, it is hardly desirable but the group having of insurance is becoming less and less possible because the insurance laws flows upon are distributed between the benefit of insurance, so water what form of insurance it may be. In addition

the taking of a group and taking it on its experience as a group is attempting to make someone out of special selection (good risks) is the only basis on which aviation insurance should be written at the present time, for special has been and always will be disastrous in practically every form of insurance and the quantity insured is so great that the adverse experience of special becomes nullified by the automatic widening of a great quantity of selected risks.

Representing the flying service operator should first find a competent insurance broker. He should then have his broker arrange for him compensation or employees, liability, insurance public liability, passenger liability (if he carries passengers) and property damage insurance. He should also carry fire insurance both on his aircraft and on his fixed property. He should run his operations with the minimum of cash and carry his cash cash insurance on his cash account at a rate of less than 10 per cent. He should study his own particular problem to see whether he needs other forms of insurance to complete his insurance. He should maintain insurance both insurance covering insurance and land damage insurance and he should cooperate in every way to help his insurance companies rather than let them see the importance as a protection to him and his financial future. After all, the man charged with what the operator makes them.



Waiting in the New Bedford fleet.

Short-Haul Seaplane Service

By Beckman L. Fairbank

At a time when the trend is toward long range, high speed air transport, consider the accomplishments of Island Airlines, a short-haul air operation, one of the few scheduled seaplane services in the country. It demonstrates what can be done without benefit of mail contract by the full utilization of a favorable situation.

Situation:

ISLAND AIRLINES, INC., operates between New Bedford, Massachusetts, the offshore cove of Cape Cod (Maamash and Martha Vineyard), with a stop at Woods Hole. The traffic consists almost entirely of summer residents or vacationers from either New York or Boston. New Yorkers usually arrive by boat at New Bedford while Bostonians come by train to Woods Hole. In either case they are deposited at the dock of the steamer which serves the islands. The last service is operated by the same company which runs the New York boats and is able to relay the service of the New York, New Haven and Hartford Railroad. Because of this close coordination of other means of transport it is essential for the airline to have its facilities easily accessible to the passenger as he gets off the train. With this in mind, and also to staff of the widespread facilities of the railroad company, Island Airlines has come to an agreement with the latter

which are only now it use the railroad docks at all stops. But reservations can be made through any of the railroad or steamship agency. Instead of trying to rent existing transportation systems, the airline operates without having to enter as an independent company.

Since the route is short (30 miles), the actual flying speed is a matter of comparatively little importance and it is essential that the agent at each stop know at all times the number and destination of all passengers aboard each ship. To this end all stations are interconnected by telephone so that port before each trip and as the plane takes off after each stop, the number of passengers aboard for each station, the amount of baggage and excess baggage and time of departure is put on the tape. In addition, all future reservations and cancellations are handled. All reservations

must be approved by the chief executive at New Bedford for many passengers make reservations a week or so in advance or have a standing reservation for certain trips.

Many passengers come from fairly distant points for a short stop on the island, and the time saved by flying is considerable. A passenger, for instance, who arrives by boat from New York reaches New Bedford at 7 in the morning. He plans to reach Vineyard at 7:30. By boat he gets there just before lunch. On the return trip, if he has to leave the island after an early dinner in the evening, by boat he must leave at 2:30 in the afternoon. The plane schedule makes a direct connection with the Fall River and New Bedford boats from New York, and most of the boats from Boston.

From the nature of the traffic it is obvious that the line is subject to a highly varying volume. Week-ends and holidays usually triple the usual number



ENGINE CLEANING UNIT

A view of the engine cleaning department in a corner of Washburn's 100-ton major overhaul shop at Ft. Belvoir. Note construction of engine block with detachable parts which is being cleaned. The big tank in the background that the engine sits on is a hydrostatic test tank used to test engines under an increased water pressure.

of passengers. Fortunately, the route is so short that the peak loads can be handled with only the two ships usually in service. One plane takes the local passengers, making all stops if necessary, while the other runs express from New Bedford to St. Michaels. Each assumes as much as possible for another load. It is possible to run down or fine-tune with the two ships and still have the passengers in the last section two hours over the steamer schedule. As many as 70 passengers have been handled over the line in a single day by this method. All maintenance work is done during the work when the schedule can be thrown with one ship.

A considerable charter business has

been built up also to protect the ships during idle any time that necessary, but should in emergency, it is always available to scheduled flights, and it is apparent that the ships will be needed for the regular run the charter is not accepted. Customers have shown a surprising willingness, however, to delay their charter and pay rates slightly higher than those of local trips to get regular airline ships and pilots. A small percentage of the charter is emergency cases, more private flights, etc., but the majority are sightseers or casual residents who are in an especially busy and prefer the place rich in the last.

The line operates with very low overhead. Landing facilities at each stop

consist merely of a small float, approximately 200 ft. long, alongside the steamer dock, and an engine with cable and telephone connections. At night the ships are moored in New Bedford in a protected place, and all maintenance work is done here. Any work which requires extensive shop facilities is done at Boston by company mechanics, but all routine, including minor repairs, etc., is done with the ship in the water. Rigging equipment consists of Wasp powered Winchell 77s on life boats, which are equipped with the steel band flying mechanisms but not with ruffs. The route is short, and ships are never more than twenty minutes from a station so it is felt that the added weight and complications of ruffs are not offset by the advantages. In case of any sudden change of weather (log is the usual complaint in the region) the next station over which the plane will pass is notified by telephone and the agent signals the ship with a large yellow flag which the pilots must not pass under any circumstances.

Mail service considerations

Island Airline operates under a series of somewhat unusual conditions: (1) The only competing transport is (compensated) very slow. (2) The traffic is made up of the most difficult-to-handle material to whom the appeal is convenience and safety rather than price. (3) The route is short with frequent stops and high passenger turnover, necessitating a full utilization of plane capacity if any profit is to be made. (4) The ground transportation systems are so coordinated that unless the plane service is made equally simple and prominent, the traffic will go by boat. There are probably many other potentially good usages of a smaller airline elsewhere where, if properly approached, might be successfully duplicated.

Scheduled service and reasonable rates are, of course, potent factors in attracting customers to any airline, but in most cases of the conditions outlined here for a short haul service with close ground competition, the service offered must be conspicuous and access to them must be as convenient as to the automobile bus. A general transportation air traveler is usually willing to go some inconvenience to get rates, to figure time saving, and to get to and from remote airports. But for short haul work, he usually makes a way decision on the spot between air or ground travel and it is up to the airline to make itself obvious enough to receive no due consideration. Much of the success of Island Airline can be attributed to the fact that its airplanes dock right at boat and railroad terminals, and it is just as convenient to buy tickets, board planes as it is to embark on waiting cars. This is a point that should not be overlooked by operators faced with a similar set of circumstances.

The classic difficulty involved in saving one's skin and having it too may sometimes be avoided by applying one of several recently developed methods of determining the fitness of materials in aircraft structures.

Non-Destructive Materials Testing

By Herbert R. Izenburger
St. John X-Ray Service, Inc.

BY TESTING in destructive selected samples of the materials that enter into the construction of airplanes and engines, it is possible to check their average physical properties against standard values set up by tests and experience records. Engineers now have at their disposal sufficiently accurate data to solve satisfactorily the permanent problem of maximum strength with minimum weight. The question may always arise, however, as to how accurately the samples selected for test represent the true condition of the material entering into the final structure. One slight internal flaw or defect may easily wipe out all calculated factors of safety. Fortunately, the problem is not insoluble. Methods are now available whereby the actual condition of the internal structure may be examined without impairing the strength or final usefulness of the part in question.

Of a number of non-destructive testing methods that have been devised, the most important for aircraft inspection are magnetic analysis and ultrasonic examination. Two variations of each type are necessarily con-



Fig. 1 X-ray photograph of aluminum casting the defect nature bending

played: (1) magnetic analysis by comparison with a standard material, (2) magnetic analysis by the use of a metallic powder, (3) radiographic examination by means of X-rays, and (4) ultrasonic examination by transmitters.

The first method is necessarily confined to materials of simple shape, such as small diameter standard tubing bars and rods, etc. By comparing the magnetic properties of the material with a standard sample the manufacturer is able to check up on heat treatment (whether the steel is properly annealed, hardened, decarburized) and on magnetic permeability of stainless steel. Welding rods for example, have been checked for anisotropy in this way.

The application of magnetic analysis to S.A.E. 52100 steel wheel bolts is shown in Fig. 1 (Courtesy L. S. Zord). Specifications called for minimum of 135,000 lb. per sq. in. tensile strength, and a hardness range from 27 to 32 on the Rockwell C scale. The purpose was to determine if the steel

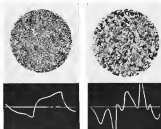


Fig. 1 Typical magnetic analysis curves for wheel bolt wheel bolts (52100). Left: Magnetic curve and standard—normal condition. Right: Magnetic curve and standard—low hardness



By careful coordination of duties, the two-man boat crews are able to unload and reload steamers with freight and have the ship away again five minutes from the time it touches the dock



Machine is hoisted. Note the working platform built across the barge and the cables serve to prevent loads and parts falling into the water

fuel tank treatment had been applied. The first error (left) shows a typical magnetic wave form of correct barrier strips. The grain size is normal as shown in the micrograph. Comparing two lefts, one having normal barrier strips and the other having low, yields the irregular wave pattern shown (right). The gross size of the nondestructive material is also shown. This method is now being used to inspect various aircraft materials for differences in carbon content, hardness, etc. It does have certain inherent limitations. The chief difficulty lies in the proper interpretation of the wave form—a job for an amateur. Also, the inspection must be performed before the parts are put in the structure. Although this method permits a rough separation of good and bad material on the stress bars, it does not yield any indication of the mechanical standards of the turbine.

Another magnetic analysis, the powder method, sheds more light on the question of structural integrity. The part is first magnetized and a special sensitive powder is dusted over it. Where it is tapped lightly the powder falls off, unless there is a flaw at or near the surface. In this case, the break in the magnetic magnetic path causes an abnormal concentration of magnetic flux at the defect, and its shape will be found outlined with a ridge of powder. A great variety of airplane parts can then be tested, such as engine connecting rods, crank shafts, cylinder blocks and heads, valve seats, propeller blades, tanks and straps. Experiments have shown that this method is possible to locate defects at depths and applications which are not to fatigue failures. It does not measure the thickness of the material, however. The method fails down, far for the fatigue becomes less sharply defined with increasing depth. Deeply drilled holes lying as much as 1/4 inch below the surface may be found, but they are normally out of range.

X-ray examinations

Magnetic analysis of whatever type are applicable only to ferrous magnetic materials. Radiographic examination, on the other hand, can be carried out on any kind of material and is the only non-destructive test which can yield indications as to the nature of a defect as well as locate it. Such inspection should be applied from the earliest stages of manufacturing and should be carried through to a final check at the engine assembly before the ship leaves the factory. Because defects may develop while the plane is in service, and severely stressed parts should be undamaged at every overhaul period.

Since most aircraft materials are all relatively thin cross-sections, a comparatively small x-ray machine will do the work. Compact and flexible units suitable for field and factory use have been



Fig. 1. Radiograph for section the turbine gas turbine photograph

developed and are on the market. The latest machine developed by the writer's organization, for example, consists of only three parts which weigh about 200 lb. altogether. The power generator and controls are housed in one unit, the tube and its high-voltage cables in another one. This outfit is capable of penetrating 1 in. of steel in one minute.

Fig. 2 is an example of the latest films being run on engines, representing a good turbine section. This particular picture was made on a modified power control film. Since the paper tends to give somewhat less contrast than the film, it is possible to see the thinner sections of the casting as well as the thick ones. This is evidence for overloading radiographic evidence has other advantages over x-rays, the most important being lower cost. The price for paper is just 1/4 that for film. Considering that some manufacturers have been using from 750 to 1,000 ft of film a month on a ray inspection work, the saving involved by



Fig. 2. A turbine section. Above: A radiograph showing. An x-ray photograph

the substitution of paper may amount to as much as \$200 a month.

Use of gammagraphs

Gammagraphs, that is, radiographs taken by the use of gamma rays, are used to make sub-surface photographs. The method lends itself to field inspection because of the ease with which radium can be brought to the object. A container for radium is shown in Fig. 3. This is then, a standard source in an outer container having 1 in. of lead all around. Extreme precautions are necessary, because continuous exposure to gamma rays is dangerous to human tissue. At it is, the 2-in. lead shield and alpha shield 1 per cent of the rays to come through. Radon gas and contrast in a gammagraph are not as good as can be obtained in an x-ray, making it almost unusable as an important nondestructive when examining concealed parts.

It is possible to make pictures of a number of parts at one time, since the gamma rays pass through the object and are captured on a film. The radium is its container is placed about 1/2 in. in front of the group of objects to be studied, and gamma rays pass through the objects and are captured on the film. The length of time needed for each exposure is varied depending upon the thickness of the part and the distance from the source of the gamma rays. The writer has developed a special technique for obtaining sufficient detail in a gammagraph picture to accomplish what is impossible on account of the exposure rate. This involves employing in aircraft materials. Fig. 4 is a gammagraph showing different welds in a cast-plated landing gear structure. The line lines at both ends of the part indicate lack of fusion and the rounded spots in the center of the part are porosity. The main part has been x-rayed and the result is shown in a gammagraph Fig. 4. Here the better definition and greater contrast are clearly noticeable. This would indicate that it is possible for the writer's organization to be preferred where it can be used conveniently.

Making use of new tools

Non-destructive testing is another form of insurance against accident. During the last two years the total mileage flown by commercial transport ships has increased rapidly and the accident rate (in terms of fatalities per passenger-mile) has also shown substantial improvement. Accidents still happen, however, some of which may be traced to material failure. The total maintenance of this factor can be checked only by such non-destructive and sensitive of airplanes can every means at his disposal to inspect ships must carefully. Magnetic analysis and radiographic inspection are new tools which offer ways and means of greatly reducing the human factors at our material and facility workmanship.



Grumman Utility

The money that most concerned military and naval aircraft frequently withheld the details of marked advances in the designer's art until the type concerned is approaching obsolescence. AMBROSIO is therefore particularly fortunate in being permitted to give here a full description of one of the most interesting of modern naval designs, the Grumman Utility Amphibian JF-1 and its Coast Guard version the JF-2.

SEVERE design conditions are no means hindrance to projects calling for the most brilliant performance of some particular function. They can be converted to strength for suitable proportions in the development of an aircraft to discharge a multiplicity of duties with a minimum and high degree of efficiency. Details like engineering details would have proved the Grumman Utility Amphibian. The Navy's plan for the task that faced it when it was laying out its utility amphibian.

The Navy was seeking a high performance plane to be useful in so many roles that it was hardly practical to list them. An amphibian had to be a transport, a scout, a reconnaissance plane, a target towing, aerial observation, fleet photography, an "eye-in-the-sky" aircraft, a "wing" plane and a "wing" plane carrying more than one man and fuel load. The craft had also to be designed for outlanding, carrier deck landings, and full main equipment.

That they got what they wanted is indicated by the orders which are bringing the Navy's quota of Grumman Amphibians up to 52 and ordering new ones to the Coast Guard, the latter one

an outlanding version of the military amphibian requirements, but adding several of its own to facilitate rescue work in general form. The ship is an equal area engine with moderate engine, a non-convertible amphibian that is its landing structure is contained within the fuselage and is of all metal construction with the exception of fabric covering on wings and movable forward surfaces. The Navy's plan for the JF-1 would be powered with Pratt & Whitney ram jet engines. Those delivered to the Coast Guard are designated JF-2 and named the Wright Cyclone.

Landing, say under different conditions, but in the "normal utility" condition weight empty is 4,514 lb.; useful load 1,257 (including two people, 180 gal of fuel, and 8 gal of oil); gross weight 5,771. Its loaded lift JF-1 has a top speed of 170 mph, climbs to 5,000 ft in 47 seconds, lands at 65 mph. The JF-2 on which full performance figures are not yet available is believed to have substantially similar performance. Other Navy loadings carry the gross weight to 5,600 lbs., provide for four people.

The spars are of 17ST aluminum

Three views of the Grumman JF-1 Amphibian JF-1

ally. Flanges are extended, slantwise connected by web plates which are placed alternately on front and rear beam. (See sketch.) Joints, furnished by Hervey, Inc., are of the welded machine steel type construction. The airframe structure is especially interesting. The two upper panels meet at the center line of the ship but are not externally braced.



The design, fit and alignment was critical at all stages after construction. Welded sections are fully covered and are partially bolted down. The hull structure is a work master of the structure that has been built throughout the design in intermediate drawings.

at that point, although vertical tie rods from the forelegs do pass between them to anchor a bracing wire. There are no diagonal cross-bracing wires between the center section struts. Instead, a steady pressure wire connects each front strut point with a fitting on the lower part of the forelegs, and another connects the rear strut point with the fitting on the lower front spar. Lift and set 25° means in the wing surface proper, are all located in the plane of the lower front and upper rear spars.

Adverse forces by a red and crank mechanism in the lower wing, like a forced TWT framework and use of the first type. The streamlined strut connecting the top and bottom sections is placed in front of the hinge line to eliminate all possibility of flutter.

The forelegs, first ball, and the component connecting them are of all-steel monocoque TWT construction. The single step ball is simple in design. In internal bracing it is of the cross-flow beam type with longitudinal stresses taken by the skin with some reinforcement from shear and load, and from inverted U members riveted to the top deck of the forward section. Within the hull are housed the 250 gal fuel tank, the compressed liquid rear and the lower part of a safety cabin, service for emergency from a target ladder or mopping

photographers workroom to space for two watches on coast guard rescue work. To facilitate construction and maintenance the hull is largely assembled with true knotted anchor screws. These also form the method of attachment between the hull and the forelegs. The forelegs structure likewise consists of a stressed skin over cross-braces

rather than bulkheads and is reinforced by suspended light aluminum members, which, incidentally, remove the steel plates and are not continuous through the cross-bracing. Cross-braces are primarily by rivets. Throughout the entire hull and forelegs a great deal of care has obviously been paid to bracing and proper design of fillet and gus.

The leading gear contracts fully into the hull being operated by a hand wheel through a system of chains and sprockets. Approximately 45 turns are required between the full out and the full retracted position, the weight being counterbalanced by a system of shock absorbers. The absorption is of standard Cleveland Pneumatic Aerial type. Wheel brakes are by hand.

The tail wheel also retracts as the leading wheels are drawn up. It is provided with a locking pin so that, at the pilot's discretion, it can be locked in its retracted position to decrease the possibility of ground looping.

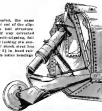
The all-metal fuselage and form of the seat into the forelegs structure. The structure allows a variety of changes, alloy, is adaptable through a range of 8 deg from the cockpit. The cables and elevators are of TWT interwork but are fully covered. Trimming tabs for aileron adjustments are mounted on the aileron out ridges.

Accessory equipment includes an electric motor starter with hand crank at tail, a generator, a pump, and complete starting and landing for radio.

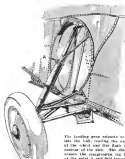


The wing structure is stressed channels of TWT from the upper flanges. The web bracing consists of plate stress members using the upper to the rear and rear spar faces. Illustration of air ducting and air intake for the engine, fuel tank, and other, is of all-steel and design.

As the leading gear is retracted, the main structure draws the tail wheel out of the slip stream and stores it in the rear structure. When down the gear is kept up oriented position. The wheel is of the all-steel, full-section type. First with a shock absorber pin connected from cockpit. The first strut steel from a beam at 10 in. The 10 in. by 10 in. beam with a rear wheel in contact with other forelegs.



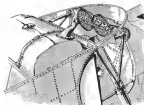
Shifting ball components are put in full use. One is connected by the tie rod fuel tank. A second between the retracted leading gear and the chain link sprocket chain, which extends to. A third which is the vertical roller the gear from the "in place" to the fully retracted position in approximately 30 turns.



The leading gear retracts completely into the hull, leaving the roller free of the wheel and the chain with the center of the drive. The chain drive causes the compression link to flex at the point of a and full forward reach of the lifting gear being secured by the tension of the chain and wheel. The steel steel has a track of 41 in.



When out and in. The ball is connected to the tail of the forelegs and intermediate components, or center. Most of the points in the tail structure and that between the two components are made with steel bracing members. 90° between the steel bracing beam connecting part of the hull from the nose of the ball into the forelegs structure.



When a view into the tail wheel structure is shown, the steel weight. The most active wing is a chain and gear system from a weight. The forelegs work from a steel for stretched state in stress work.



The "Trip" Time and Cruising Velocity

There is a substantial difference between the normal cruising speed of an airplane and the overall speed made good between take-off and landing points. In predicting this difference for schedule making, many factors must be taken into consideration. In the present article the authors discuss the relationship of level flight cruising speed to "trip" time in the light of previous contributions to this review.

By Edmund T. Allen and W. Bailey Oswald

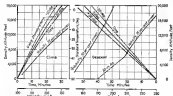


Fig. 10: Times required for climb to and descent from altitude for the 15 per cent power, low pitch, three engine aircraft, and 50 ft per second descent. The effect of change in compression is illustrated. Curves for low velocity at each altitude are included.

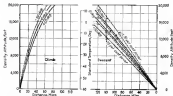


Fig. 11: Distances traversed in the climb to and descent from altitude. The effect of temperature variation in climb. Climb is made at the maximum 75 per cent power with low-pitch propeller setting. Descent is made at 50 ft per second rate with high-pitch propeller setting.

THE VALUE of an airplane as a commercial vehicle should be measured by its "block to block" speed (including take-off, climb, cruising, descent and landing), rather than by its absolute cruising velocity in level flight. In ordinary operations, also, when depend for their success upon mobility, the total elapsed time required for any particular operation is of utmost importance. The pilot must know how his operation of the airplane in each portion of the flight affects the entire flight. The general personnel also should have something of the capabilities of the airplane in maintaining schedules.

The relations between the velocity in each portion of a trip and the "overall" trip velocity can be deduced by the use of charts for the cruising climb, descent, and level flight developed to previous articles of this series. The methods of operation recommended continue to produce a result which generally may be applied in the establishment of schedules. For any particular case, however, there will often be engine requirements and limitations required which will make necessary modification in the method of operation in climb, level flight, or descent. It is recommended, therefore, that the various and other characteristic features of an airplane be studied with reference to the performance of the airplane in order that maximum overall cruising performance may be attained. The cruising climb and the cruising descent are controlled by the pilot by adjusting engine rpm and indicated velocity simultaneously to the required values as shown on the charts. (Aircraft, November, 1934.) The true rate of climb at constant power depends upon density altitude and is as follows: constant for a given density altitude. Like-

wise the true rate of descent depends upon density altitude and is as plotted. While at any density altitude the time to climb through an increment of true (geometrical) altitude is constant for the cruising (constant-power) climb, the time required to climb through a given increment of pressure or density altitude is proportional to the ratio of the cruising altitude temperature to standard $\frac{T}{T_s}$. The time required to

climb between true altitude levels (which are indicated here only for standard temperature) is

$$(10) \quad t = \int_{h_1}^{h_2} \frac{dh}{v} = \frac{h_2 - h_1}{v}$$

where h is the true (geometrical) altitude. When air density is decreased because of high air temperature the distance between two density (or pressure) altitudes is increased, so that the time required to climb between two density altitudes becomes

$$(11) \quad t = \int_{h_1}^{h_2} \frac{dh}{v} = \frac{T}{T_s} \frac{h_2 - h_1}{v}$$

where $\frac{T}{T_s}$ is approximately constant

The time between two density (or pressure) altitudes varies directly as the temperature ratio $\frac{T}{T_s}$ where the true rate of climb is constant, as obtained with constant power.

Since the airplane is regulated in cruising flight according to density altitude, the time to and from a certain density altitude will vary with temperature. This is an important factor because all other important cruising characteristics can be plotted directly against density altitude. The time to climb and descend from altitude for the recommended climb and descent have been calculated and plotted against density altitude in Fig. 10, in which is also included the corresponding relations of flight at each altitude. The effect of temperature variation is indicated in the three curves which have been plotted for standard temperature and 50 deg. F. above and below standard.

The distance (if it is desired) traversed while climbing to and descending from each altitude is derived from the integration of the velocity from the time through the increment of altitude.

(12) $c = \int_{h_1}^{h_2} \frac{v}{T} \frac{dh}{T_s} = \frac{T}{T_s} \int_{h_1}^{h_2} \frac{v}{T_s} \frac{dh}{T_s}$ where T is in mgh and $\frac{dh}{dt}$ is in feet per minute. These distances for the

recommended climb of cruising density altitude are plotted in Fig. 11. The results are plotted against density altitude and against pressure altitude. The effect of temperature variation from standard. This distance in the descent has been plotted for 50 per cent and 75 per cent power, which cover the probable cruising range of operation. The distance in climb is plotted only for 75 per cent power and represents the low-pitch climb that has been recommended.

The net increase in time resulting from the climb to and descent from a given cruising altitude over the time required if the distance traversed were flown in normal level flight at the given altitude is shown in Fig. 12.

The greater loss in time for the case of 75 per cent power than for 50 per cent power is caused largely by the fact that the 75 per cent power climb, which is assumed here to be level, is relatively more favorable when the remainder of the flight is carried out at lower power output. Much of the time overhead in climbing is regained on the descent, so that the total increase in time for the flight is not extremely large.

The variation in time with change in temperature is relatively unimportant. It is believed that, within the probable accuracy of cruising operation, the net increase in time caused by the climb and descent can be assumed to be proportional of the temperature variation.

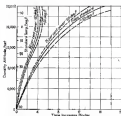


Fig. 12: Net increase in trip time resulting from the climb to and descent from altitude over the time which would be required to traverse the distance between the altitudes in level flight.

and therefore considered to depend directly on density altitude times. The pilot should note, however, that the cruising glide should be started earlier with higher temperatures as shown in Fig. 12. Although the time is largely compensating, the differences in distance remain.

The velocity and time required for several lengths of trips at various altitudes are now determined by adding the net increase in time from climbing to and gliding from the cruising altitude to the time normally required for the distance in level cruising flight. The overall cruising velocity for trips of 200, 250, and 1,000 miles have been calculated for 50 per cent and 75 per cent power cruising condition to show

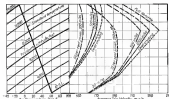


Fig. 13: Distance traversed for various lengths of trip at different cruising density altitudes for the 15 per cent and 50 per cent power aircraft. The curves assume that the take-off and landing are made at sea level, and that 15 per cent cruise low-pitch climb and the descent at the given power are used. (Copyright Transport 34-71)

trials the effect of trip length and climb and glide on the net trip velocity. The results are plotted in Fig. 42 as curves. For comparison, the level flight cruising velocities for these same percentages of rated engine power are also plotted.

A study of these curves reveals that the best altitude for cruising flight increases with the trip length and is generally lower. For trips alone approximately 300-mile best overall cruising speed is obtained by flying at the high end altitude for 75 per cent power, or 34,000 ft, on the airplane for which these data were obtained. Approximately 5,000 ft is the best altitude for a 300-mile trip. For shorter trips the best altitude rapidly decreases down to the altitude at which the sustained power limit reduces the velocity. If the airplane is cruised below this altitude, then 4,500 ft is a rapid decrease in velocity results even for quite short trips.

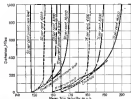


Fig. 41—Average velocity as a function of trip length for various density altitudes when take-off and landing are made at sea level. The curves show the best overall altitude and the minimum velocities for which the sustained power limit reduces the velocity. For 75 per cent power, low-velocity climb and 100 ft per minute descent are assumed.

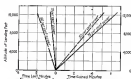


Fig. 42—The change in trip time resulting from level-off and landing at altitudes other than sea level. The 75 per cent power, low-velocity climb, and descent at 100 ft per minute are assumed. The given points are the level portions of the flight.

trips. For flight at 30 per cent power, the best altitude decreases less rapidly with decreasing distance as reference to Fig. 42 shows. For long trips the average total velocity is only slightly less than the actual velocity in the level portion of the flight, but the best rapidly increases with decreasing length of trip and increasing altitude. The particular variation of "trip" velocity with altitude of cruise will be different for each type of airplane under consideration.

In order to facilitate the construction of average charts for various trip lengths it is convenient to plot the curves for trip length as the ordinate. The points for trip length can be obtained conveniently from these curves in Fig. 43. The limiting minimum values of distance which permit glide to sea level is given also shown by the dotted lines. The envelope an

optimum curve is shown by the dashed line. The points from these optimum lines are plotted in Fig. 44, and show the best altitude for various trip lengths. It is interesting to note that the full-throttle power limit is the limiting altitude for the longer trips at 75 per cent power. Greater only velocity could be achieved if it were possible to maintain the power to higher altitudes.

The corrections that have been made in the level cruising velocity for the climb to and glide from altitude have assumed the take-off and landing at sea level fields. Since the fields at each end of a scheduled trip are often at altitudes other than sea level, additional correction must be made. The effect on the overall "trip" velocity of take-offs and landings at altitudes other than sea level is quite appreciable, hence that adjustment should be made if good accuracy is desired. It is pos-

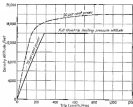


Fig. 43—Curves showing altitude available for minimum level time 75 per cent power, low-velocity climb and 100 ft per minute descent are assumed. Full throttle limits the best altitude for long trips at 75 per cent power.

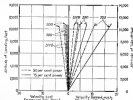


Fig. 44—Correction to average trip velocity resulting from take-off and landing at altitudes other than sea level. The 75 per cent power, low-velocity climb, and descent at 100 ft per minute are assumed. The level portion of the flight is omitted out of the given points.

sibility therefore that altitudes above those needed landing fields at various altitudes have knowledge of the effect of altitude take-offs and landings on trip time so that their schedules can be planned accordingly. The pilot should note that the distance to the climb and glide will be modified, hence the flight path must be altered accordingly.

The corrections to the trip time when take-off and landing are made at altitudes above sea level are shown in Fig. 45. The correction to the elapsed time depends on (1) the altitude of take-off, (2) the altitude of landing, (3) cruising power. When normally acceptable limits of accuracy it can be assumed that the time increment is independent of (1) trip length, (2) altitude of level cruising, (3) atmospheric temperature. The gain resulting from take-off at altitude is considerably greater than the loss resulting from landing at altitude, especially in the case of cruising at 75 per cent power.

The effect of take-off and landing altitudes on the average "trip" velocity is illustrated in Fig. 46. The velocity increment depends on trip length, while the time increment is independent of trip length. The velocity change decreases with increasing trip length. For a 1,000-mile trip the decrease in velocity because of altitude for landing at altitude, and the increase in velocity is relatively small for take-off at altitude. For a 300-mile trip at 75 per cent cruising power, however, the gain in average velocity is 30 m.p.h. for a take-off at 30,000 ft, while the loss in velocity from landing at 30,000 ft is only about 1 m.p.h.

The average velocity, or net time, for any trip from one landing field to another is now determined by correcting the velocity obtained from Fig. 42 or 43 (which average sea level take-off and landing) for the effects of the take-off and landing at altitude to given in Figs. 45 and 46. Cruising velocity charts thus obtained for certain scheduled portions of an airline will be given in a succeeding article.

The manner of making the climb and descent, and the altitudes from which the take-off and landing are made have been studied and the resulting effects on trip velocity determined. Constant velocities will be more correct for any application, but the general method and results will be similar to those here illustrated. The character of the winds which will have a marked effect upon the cruising velocity and scheduled time. The pilot and other ground personnel need information and methods of controlling the cruising operation which will enable them to maintain definite schedules under all conditions. The problems involved in the maintenance of scheduled trip time, and its relation to piloting control in the cruising flight will be treated also in a succeeding article.



Overhaul Hollandaise

Notes on a few KLM maintenance methods as disclosed by a series of photographs of the Amsterdam and Rotterdam shops furnished through the courtesy of Albert Thomae.

COMPARISONS with airline methods abroad are always interesting, and we are fortunate in having access to maintenance operations and equipment which have been developed at the shops in the Netherlands. Airline maintenance is an open-ended shop without basic of different ventilation inside or air passages, are similar in most respects to maintenance in this country. The pre-puller shop also has a decidedly lighter air show. Most striking variation is combined balancing and patch checking most centers of a well-ventilated horizontal updraft on which propellers are placed in a vertical plane on a speedometer (rotation bearing). Balance, track and patch alignment can then be made without changing the set-up after it has been last properly mounted on the spindle. Two and four-bladed propellers in stock are mounted over short tubular stand-up supports mounted along a wall at a convenient height.

Maintenance men had quite a home. For example, the rubber mat floor and wall for engine repairs on the shop floor at Amsterdam is known as the "KLM" (KLM) maintenance operation and equipment which have been developed at the shops in the Netherlands. Airline maintenance is an open-ended shop without basic of different ventilation inside or air passages, are similar in most respects to maintenance in this country. The pre-puller shop also has a decidedly lighter air show. Most striking variation is combined balancing and patch checking most centers of a well-ventilated horizontal updraft on which propellers are placed in a vertical plane on a speedometer (rotation bearing). Balance, track and patch alignment can then be made without changing the set-up after it has been last properly mounted on the spindle. Two and four-bladed propellers in stock are mounted over short tubular stand-up supports mounted along a wall at a convenient height.

EDITORIALS

AVIATION

A House Divided

THE American aviation industry has attained an enviable place in the esteem of nations. Through depression years, against the handicap of deflated markets, governmental economies, and restrictions of fiscal policies it has struggled along an uphill road to the position where its products are in daily use in every corner of the world. By a delicate balance between intense cooperation and competition, and the persistent and effective utilization of engineering skill the industry has out-distanced its international competitors and is now in undisputed leadership in many phases of its activity. The results of the MacRobertson race and the flight of Kingsford-Smith are the most recent testimonials to this leadership.

Results of this remarkable progress are reflected in the export figures which in 1933 showed business volume comparing favorably with that of 1929. Export orders have soared more than one manufacturer from closing down his plant and being forced to scatter his skilled workers and trained engineering staff to the four winds. More than one necessary unit in the productive capacity of an industry that could be invaluable in a national emergency has been able to keep going through the lean years by developing devices that attracted purchasers in other countries.

By sheer merit and largely by its own bootstrap the industry has lifted itself to its present position of supremacy. Foreign trade has been a stabilizing factor of incalculable value in preventing the dissolution of the industry while the government was not in a position to give the required measure of financial assistance.

And now comes a calamity that threatens to erase a large part of this hard-earned progress and divert to our competitors in the manufacture of aeronautic goods at least a substantial portion of our export business, a devastating prospect for an industry which has so successfully worked out its own existence and depended so heavily on export business for its existence in the last few years. The cloud on the horizon is the seasonal investigation now being conducted by Senator Nye.

The progress of aeronautic exports has not stopped. Contracts have not been cancelled on a wholesale basis. It is difficult but not altogether impossible to maintain the wheels of progress and the recognition of merit. Real serious difficulties have been placed in the industry's path. Deliveries and acceptances have been

shored up. Purchasing officials in other governments have feared that their methods of doing business might be misinterpreted and have hesitated to place orders. A serious handicap has been introduced in the development of a brilliant export market.

We are in full sympathy with the worthy aims of the committee under Senator Nye's direction. We would go so far as to say that if international peace could be attained by the simple process of forcing our export business to our national competitors, we would be inclined to fall into the ranks of Senator Nye's unqualified followers. In the long run there is much more to be gained for the industry as a whole by orderly peace-time development than from the temporary stimulus and devastating aftermath of war. But it is difficult to understand how the sacrifice of our hard-earned export business would make any substantial contribution to world peace. Even if it were possible to make a sharp distinction between commercial and military designs and restrict the sale of those branded military there would be a representative of some other country's aviation industry waiting on the manufacturer's doorstep for the business turned away. And our industry would be faced with further restriction or the necessity of charging higher prices for government business. A light of manufacturing facilities to foreign will really cause with all the unhappy consequences to labor and the domestic market.

Aside from the presumed desirability to the government of maintaining an adequate private aviation industry, there is an important strategic advantage in the event of international emergency, for the nation relies heavily on the chief source of supply of the enemy. Military secrets do not long remain unknown to those whose business it is to ferret them out and once a ship or engine is constructed its features soon become the common property of all the world and, if the manufacturer can afford so slight research expenditure, a much improved design is straight in the drafting boards. Since engineering ability is international and no nation can claim supremacy in technical skill, it is only by continuous effort that leadership can be maintained in the design of products which are frequently obsolete before they are completely constructed.

There is nothing we as a nation can do to prevent the purchase of airplanes by foreign countries. They are going to have them at any cost and, if we do not

forbid them, the prospective purchasers will buy from someone else or make their own. Neither of these two extremes would seem to be desirable.

The Senate committee has set about to perform a difficult task and one that has been tried before without success. It would appear to be more properly a matter for international agreement than for internal legislative.

Within a few days after this appears the Nye committee will have rendered its findings. Their progress will be observed with interest. We sincerely hope that the committee members will review their aviation efforts with the realization that there is keen rivalry between nations for aviation export business and that it is as injurious to our manufacturers to place them at a disadvantage in their competition with armed-armed equipment makers of other nations.

More Records

FOR MANY MONTHS we have been urging editorially the logic of competing for world records to establish clearly and beyond all question of doubt the position of American designs and products in the world aeronautical picture. No empty characterizations prompted these urgings, but rather a feeling that American manufacturers could thereby open up world markets that have hitherto been closed to them by foreign competition of long standing. The Sikorsky S-42 started the ball rolling last summer by bringing back to this country two F.A.I. records for land carrying and speed for flying boats. Considerably more dramatic, but equally gratifying was the splendid showing made by American airplanes, engines, and instruments in the recent race for the MacRobertson trophy, and in Kingsford-Smith's Pacific crossing.

Scott and Black, in winning the race to Australia put up a marvelous show. For sheer stamina and courage their flight is probably without equal in aviation history. Our feeling of pride in the achievement of our own men and machines does not detract from what from the strength of the congratulations which we extend to them. But even the British concede that the real significance of the race lies in the performance of the Douglas and the Boeing, second and third ships to reach Melbourne. That two stock transports, similar in all but minor respects (mainly packages) to machines which fly daily on our scheduled air services, could show such performance over a distance almost half-way around the world, in nothing short of remarkable. That the second arrival (later adjusted winner of the handicap race), carried an appreciable payload, and made all regular KLM stops is really astounding.

Whether these ships were built in Seattle, Los Angeles or Indianapolis is, honestly speaking, beside the point. The fact that regular transport airplanes are now able to compete on equal terms with special racing machines over the most difficult course ever laid

out, is a striking indication of design progress. That the ships were built in Los Angeles and Seattle, and not in Indianapolis, is, in particular, very much to the point. Every manufacturer who had anything to do with the American entries may legitimately sample a feeling of hope with the natural feeling of pride—hope that a will be possible in the future to compete in foreign markets on a more equal basis with foreign producers.

Other races are in prospect. The French are already discussing a course from Paris to Indo-China. The British are making plans for a race next year to South Africa. Perhaps it is not out of order to suggest an American-sponsored race over some of the international routes of the Western Hemisphere. Many F.A.I. records are still quite unmercifully held abroad. Again we urge that the American industry seek itself of every opportunity to add to its honors. All such spectacular achievements serve to pave the way toward a wider recognition of the merits of American aeronautical equipment and make it easier to sell it in world markets.

Get The Facts

THE OBVIOUS ANTIDOTE for rumor is a plain statement of fact. One of the points raised early earlier concerning the structural integrity of certain airplanes has attracted such ridiculous and alarming proportions has been the absence of any statement from authoritative sources giving the true circumstances surrounding the few accidents in which they have been involved. Neither by any means nor feel has the public use the industry at large had access to authentic information, and the general inclination has been to accept material published by the interested parties with more than a grain of salt.

Fortunately, industry has been just in motion to insure full accessibility to facts concerning aircraft accidents. Under an amendment to the Air Commerce Act of 1926, passed by the last Congress, the Secretary of Commerce has been authorized to investigate and to make public the circumstances surrounding major and fatal civil aircraft accidents. First tangible results have appeared in the form of a complete report by the Director of Air Commerce, covering the loss of a transport plane in the Mid-West. The report made public in a little over two weeks from the date of the accident a complete statement of the cause as established by an impartial board of investigators. Not only were facts presented, but the probable causes were traced and responsibility allocated.

We look forward anxiously to an ever increasing improvement in the safety record of American aviation, but, when accidents do occur, we are in full accord with the principle of making full account of the facts available to the industry and to the public. It is only through such means that the epidemic of vicious rumors that have followed in the wake of every serious transport accident in recent years can be avoided.

NEWS OF THE MONTH

* Federal Aviation Commission heard testimony from Chamber of Commerce representatives, lighter-than-air proponents, Army and Navy officials.

* SERVICES ... Navy General Board recommends construction of disabled.

* AIR MAIL AND TRANSPORT . . . TWA
 FLIES TO FLOOD STREET . . . Douglas makes

revised flights : : Pan American Airways
announces experimental Pacific flights

* MISCELLANEOUS - Kingsford-Smith to cross Pacific - Final MacRobertson Race results announced - Army's Mitchell Trophy Race resumed

* **Footnote:** French completes her first fall solo wind tunnel.

The Journal Award

As the Federal Aviation Commission began its second month of hearings, representatives from the Chambers of Commerce of a number of West Coast and Mid-Western cities expressed interest in urging revision of the Air Mail Law. Specifically, they sought an amendment which would permit United Air Lines to continue operation of its coastal route from San Diego to Seattle in addition to its transcontinental route, an arrangement impossible under the present law after March 1, 1935.

The Pacific Coast representatives went on to recommend continued construction of dirigibles for commercial service to the Grant, asserting that development of lighter-than-air routes would be a motivating factor in trade development, stimulating greatly the prosperity of West Coast cities.

The ex for the arduous was further promoted by Dr. Hage Kildane, emphasizing the practicability of commercial transoceanic lighter-than-air service. Dr. Kildane cited the record of the Graf Zeppelin, which in six years has completed 415 trips over a total distance of more than 500,000 miles, including 44 South America, seven North America, and one Pacific crossing. A German-American-Danish operating company, Dr. Kildane stated, has seriously discussing a mail service that would include one line, say from Friedrichshafen in South America and the other from the United States to Manaus, Java.

Speaking for the American shipbuilding industry, Paul W. Linsfield, president of the Goodhue & Zimmerman Corporation, submitted a seven-point program including government contracts for reconstruction of frigates, allocation of ships to commercial services, adequate supply of labor, efficient materials and trained personnel.

Henry Y. Mitchell, Assistant Secretary of Commerce, said that as a result

of studies undertaken by the Interdepartmental Advisory Committee for Aeronautics, the Commerce Department, and the National Advisory Committee for Aeronautics, a \$17,000,000 program for commercial airship development was ready for submission to Congress. The program provides for construction of two large ships for trans-oceanic service, a smaller metal-clad type for South American service, a seasonal line in the Eastern United States, and the examination of other proposed types of airships.

For-Adm. E. J. King, chief of the Bureau of Aeronautics, went on record as favor of continued government development of wingtips both for military and commercial use. Construction of at least one wingtip hanger on each main

With mounting needs at immediate points was urged as an important measure of national defense by Brig. Gen. O. Westover, assistant chief of the Army Air Corps. Although convinced that lighter-than-air craft can serve a useful military purpose, General Westover said that priority should be given to construction of heavier-than-air because of limited army appropriations.

Other vacancies of a definite government program in aviation construction were: Rear Adm. M. J. Cox, U.S.N., retired, chairman of the advisory committee of the U. S. Shipping Board, Washington, D.C.; Capt. W. H. G. U. S. Shipping Board, William P. Gibbs, of Gibbs & Cox, naval engineering firm; Roland D. Sinsel, president of the Boppers Aeronautical Engineering Corporation of Rhode Island; and Capt. W. H. G. U. S. Shipping Board, William P. Gibbs, of Gibbs & Cox, naval engineering firm. Roland D. Sinsel, president of the Boppers Aeronautical Engineering Corporation of Rhode Island, and William P. Gibbs, of Gibbs & Cox, naval engineering firm, were also members of the advisory committee of the U. S. Shipping Board. Capt. W. H. G. U. S. Shipping Board, William P. Gibbs, of Gibbs & Cox, naval engineering firm, and Roland D. Sinsel, president of the Boppers Aeronautical Engineering Corporation of Rhode Island, were also members of the advisory committee of the U. S. Shipping Board. Capt. W. H. G. U. S. Shipping Board, William P. Gibbs, of Gibbs & Cox, naval engineering firm, and Roland D. Sinsel, president of the Boppers Aeronautical Engineering Corporation of Rhode Island, were also members of the advisory committee of the U. S. Shipping Board.

Testimony of officials of the War and Navy Departments relating to national defense was heard in closed session and only its general trend was made public. Gen. Charles E. Kibben, after a summary of the War Department policies as presented in a Brief by the Secretary of War, gave the General Staff view of the situation of the new GHQ.

Air Force. A lot of the appropriations for military planes since the passage of the Procurement Act of 1938, was submitted by Col. Irving J. Phillips, General Westover stressed the importance of the armory for peace-time

Just concern was to get proper and sufficient equipment, his most concern was to insure personnel of all classes, and that equipment, whether separate under the Army or the Navy or an independent force, was a secondary consideration. Assistant Secretary of War Woodring and General Pean of the Air Corps were heard on the subject of procurement.

The Navy's need for additional resources for patrol planes was attacked by Secretary of the Navy Swanson, charged Representative Carl Vinson, chairman of the House Committee on Naval Affairs. Both came out strongly against the establishment of a Department of national defense. Rep.-At-Large Joseph K. Tamm, acting chief of naval operations, and Sec. Adm. Ernest J. King, chief of the Bureau of Aeronautics, took the same stand on the latter point. Mr. Swanson and Mr. Vinson did not agree, however, on the higher than \$100-million question. Mr. Vinson urged the construction of two additional naval divisions which Mr. Swanson was of the opinion that their inclusion to national defense was not yet proven. Stating that the procurement of aviation resources

ment had been satisfactory under the Procurement Act of 1938 until last spring when the Comptroller General made a new ruling. Mr. Swenson recommended clarification of the wording of the law. Other naval officials urged removal of restrictions upon aircraft procurement and an increase in officer personnel by enlarging the enrollment of the Naval Academy and by the assignment of reserve aviators to active duty.

Among other witnesses were Representative Mark Wilcox of Florida, who presented a comprehensive program for air defense; Representative Ross A. Collins of the Military Appropriations Committee; E. R. Armstrong, head of the Redstone Ordnance Plant Corporation; and William J. Morgan, head of the American Chemical Society of Commerce.

Notification of the formation of a Joint Aviation Coordinating Committee for the purpose of promoting the interests of civil aviation in the United States was sent to the Commission Nov. 8. Composed of eight members for one year, the committee is made up of representatives of the line, airport, and aircraft industries; the American Chemical Society;

Commerce, the Independent Aviation Operators of the U. S., the National Aeronautic Association, and the National Association of State Aviation Officials. Officials of the four organizations joined to make a new recommendation for the establishment of a permanent commission for aeronautics.

Fig. 10. (continued)

While general plans for renewed anti-bulb activity were laid before the Board, details were taken as the Navy Department granted authority for Dr. Ekstrom to use the anti-bulb landing stations at Likhidnet and "Musa" and "Kos" with the new Zepplins L.2-129 and L.2-130, which are being completed in Germany. Dr. Ekstrom will start as experienced senior pilot in Europe and the United States, and his experience will aid in this arrangement will be borne by the Luftschiffbau Zepplin Company. After a series of demonstration flights across the North Atlantic, the L.2-129 will join the Graf Zeppelin on the Germany-South America run.

Construction of a 2,500,000-horsepower for transatlantic crossings to be



CLIFFER NUMBER 2

First of the North fork, cliffers above the Fox quadstone line is marking the right-hand slope of Redhouse. It is the highest place ever turned out in this country, being designed to carry 50 horsepower in one of six and 5 tons of mail and express on ground surface tracks. Fox quadstone-carriage line and Redhouse station branch the point.

about \$3,000,000 has been recommended by Secretary Stevens by the Navy's General Board. The board's decision, however, that it was not ready to approve the construction of larger ships. Its recommendation for a training ship is in line with the report of the Congressional Joint Committee, headed by Senator Kefauver, that in 1953 investigated the Atlantic disaster and proposed that a training ship be built at once to be followed by a larger one to replace the Albatross.

Floyd Bennett looks ahead

Official announcement that TWA will start its Eastern operation here within the next few weeks from Newark airport to Floyd Bennett Field, New York City's municipal airport at Brooklyn, was made Nov. 12. To take care of the airport's needs, the city is carrying out many improvements. These include hangar and shop facilities for the hundreds of aircraft, traffic control, lighting and de-icing control units, facilities, a number buses and aircraft and cargo planes, a fully equipped weather station, and sleeping accommodations and a restaurant for passengers.

Since Newark is New York's official air mail terminal TWA will be obliged to transfer and receive at Floyd Bennett to the post office in Newark, through its national field. However, the city administration with the cooperation of Representative Thomas H. Coker of New York, plans to make recommendations to the Post Office Department that Floyd Bennett be designated as an official mail terminal. Arguing the recommendation of this view, Mayor La Guardia pointed out that 90 per cent of mail arriving in Newark was addressed to New York and that it would be possible to divert mail to the Brooklyn Post Office within 15-20 minutes after its arrival at Floyd Bennett. It would then be dispatched to its final destination in eight minutes by the pneumatic tubes used to convey mail from Brooklyn to Manhattan post office.

Though for the next few months TWA will transport passengers to and from the airport by automobile, plans are under way for a special shuttle service which would shorten the 45-minute trip to six or seven minutes. Ford plans on East will take passengers from the terminal to the dock at Wall Street and the foot of the East River to another airport bus being constructed at Rockaway field directly across from Floyd Bennett. A passenger barge from the lake in the field is also being considered.

Meanwhile, the city of Newark announced that the FEBA had approved a grant up to \$120,000 to complete the administrative building. A memorandum on rental payments will next year as

well as a reduction in field charges has been recommended for the city. The city is at Port of Newark with the facilities by automobile from the airport are now ready and construction will be completed within the next few months.

Manned as the national removal of the air mail Post Office from Newark to Floyd Bennett, Governor Moore of New Jersey and Mayor Blumenthal of Newark filed separate protest with President Roosevelt, Postmaster-General Farley, and internal Congressmen. They stated that Newark had expended more than \$5,000,000 on its airport with the understanding that mail service would be maintained there, and now exposed to a return on its investment. They pointed out that removal of the terminal to Floyd Bennett would mean additional expense to the government, since the Brooklyn airport is 15 miles further from the West Coast than is Newark and mail contractors would have to be paid accordingly.

New Douglas records

Flying from Los Angeles to Newark in 12 hours, 3 minutes, 12 seconds, a Douglas DC-7 belonging to Eastern Air Lines established a transcontinental record for transport planes Nov. 8. In charge of the flight was Capt. Richard V. Rokenbach, vice president at North American Aviation. On board also were Sidus A. Nordhouse, chief

pilot of TWA, Capt. Charles W. France, vice-president in charge of operations for Eastern Air, and three passengers. Loaded with 370 gal of gasoline, the plane took off from Texas airport. The day's record was set at 5:45 A.M.T. made a pre-take-off check stop at Kansas City, and reached Newark airport at 11 that evening. During most of the flight the ship was cruising at an altitude of 12,000 ft, maintained an average speed of 350.8 m.p.h. The previous record of 15 hours, 4 minutes for the 2,600-mile West-to-East trip was made last February in a Douglas by Captain Rokenbach and Jack Frye, general manager of TWA.

A few days later the same Douglas broke ending records for transport planes between New York and Miami by making the round trip at 2,640 miles in 15 hours, 35 minutes flying time. Though head wind, rain and snow squalls cut down speed, the plane set the combined trip in 7 hours, 1 minute. Total elapsed time including refueling stops at Washington and Jacksonville was 12 hours, 12 minutes. A capacity load of business passengers in addition to two pilots was carried. The speed record between New York and Miami is still held by the late Jack Winkler who flew the combined route in his World Wilburie Special in 5 hours 1 minute, 29 seconds in November, 1935.

Another line was added to American Airlines' system Oct. 22 when passenger service between Newark, Philadelphia, and Washington was inaugurated. Previously only mail and express had been carried over this route. Fifteen passenger Convair aircraft of 160 seats are now used on the new run which complements the Southern Transcontinental route by providing direct service from Washington to Cincinnati where connections are made for the Southeast and the Pacific Coast.

Delivery of additional Lockheed Electras has enabled Northwest Airlines to extend all the way to Seattle its new high speed service, hushhush operated only between Chicago and the Twin Cities. The schedule was laid out for a total elapsed time of 344 hours west-bound and 151 east-bound. The work of lighting and equipping the Northwest Transcontinental Airway for which the Bureau of Air Commerce is spending \$655,000 progresses rapidly and night flying will soon be possible over the entire route.

United Air Lines in November again opened up schedules from New York and Chicago to Los Angeles, reducing stops to six and increasing speed between certain points. These changes plan the time saved by the use of General Air Lines new Douglas between Salt Lake City and Los Angeles have reduced combined schedules 24 hours, 40 minutes, 1 hour. By improving connections with Pennsylvania Air Lines



LADY SOUTHERN CROSS
The MacRobertson Lockheed in which the leader MacRobertson made the fastest Pacific crossing by the 1954 MacRobertson race.

bor, 1935. The Douglas flight directed by Captain Rokenbach marked the opening of Eastern Air Lines' new eight-hour schedule between New York and Miami which became effective Nov. 10. The company's fleet of six new Douglas transports will fly two round trips daily on a limited-way basis. Later, Douglas schedules will be inaugurated on Eastern Air's New York-New Orleans and Chicago Miami runs on a 24-hour schedule.

Another line was added to American Airlines' system Oct. 22 when passenger service between Newark, Philadelphia, and Washington was inaugurated. Previously only mail and express had been carried over this route. Fifteen passenger Convair aircraft of 160 seats are now used on the new run which complements the Southern Transcontinental route by providing direct service from Washington to Cincinnati where connections are made for the Southeast and the Pacific Coast.

Delivery of additional Lockheed Electras has enabled Northwest Airlines to extend all the way to Seattle its new high speed service, hushhush operated only between Chicago and the Twin Cities. The schedule was laid out for a total elapsed time of 344 hours west-bound and 151 east-bound. The work of lighting and equipping the Northwest Transcontinental Airway for which the Bureau of Air Commerce is spending \$655,000 progresses rapidly and night flying will soon be possible over the entire route.

United Air Lines in November again opened up schedules from New York and Chicago to Los Angeles, reducing stops to six and increasing speed between certain points. These changes plan the time saved by the use of General Air Lines new Douglas between Salt Lake City and Los Angeles have reduced combined schedules 24 hours, 40 minutes, 1 hour. By improving connections with Pennsylvania Air Lines

at Cleveland, United now has speedier service from California to Pittsburgh and Washington, making the trip from Chicago in Washington in 5 hours, 5 minutes. The company has resumed operations out of South Bend, Ind., and provides overnight service to the West Coast and three-hour service to New York. Ten Boeing-247 D's were recently delivered to United and the work of equipping other Mustangs into general types will begin shortly. Normal cruising speed of the new planes is 189 m.p.h. at 12,000 ft.

Pacific progress

An experimental air mail flight from California to China by way of Honolulu and Manila is projected by Pan American Airways for some time during the winter with the season of the 3-47 series recently completed at the Midway plant in Washington. Com. Mineville, Stanley C. Kennedy, president of Inter-Island Airways in Hawaii, who is also actively interested in beginning a service between California and Honolulu, has served as postmaster with Jans T. Trapp pres-

ident of Pan American Airways, to the fact that the objectives of the two companies are fully satisfactory to render them also cooperative.

Provided by delays in his preparations from competing in the 1954 MacRobertson Race, Sir Charles Kingsford-Smith took off from Brisbane, Australia, for California 18 hours after the first MacRobertson entry left Melbourne Oct. 26. With less an engine for the 7,300 mile flight to the other side of the Pacific he was Captain P. G. Taylor. Their plane, "Lady Southern Cross," was a Lockheed Atlas, powered with a Pratt & Whitney supercharged Wasp, of 520 hp. First part of and on their first stage was down in the Pacific 1,250 miles from Honolulu. They arrived at 1:41 a.m. Oct. 21, after a flight of 12 hours 45 minutes. Held there for a week by storms, the flight took off Oct. 28 at 1:05 p.m. for Hawaii, 3,500 miles distant. First day of 2:30 p.m. they landed at Wheeler Field, Honolulu. Delayed once more because of unfavorable weather, they did not set out on the third and last leg of their flight until Nov. 3 at 7:45 p.m. They had 2,400 miles to go before reaching their last destination. Aided by brisk head winds, they reached Oakland in 10 hours, 40 minutes, and for long hours short of time. Total flying time for the entire trip was 31 hours, 49 minutes.

MacRobertson finishes

The results of the hand-to-hand race, the dream of the past century and a summary of reported times has been compiled from radio-reports and printed in the British magazine, Flight. Though lacking official confirmation by the Royal Aeronautical Club, say the probable time record of the 1954 race results of the MacRobertson contest.

Of great interest is the fact that both Smith and Kingsford-Smith are involved as victors of the hand-to-hand as well as the speed race, the record resulting of the

MACROBERTSON RESULTS

Speed Race	Total Time		Speed
	hrs	mins	
1. Lady Southern Cross (P. G. Taylor)	31	49	10
2. MacRobertson (C. Kingsford-Smith)	31	49	10
3. MacRobertson (C. Kingsford-Smith)	31	49	10
4. MacRobertson (C. Kingsford-Smith)	31	49	10
5. MacRobertson (C. Kingsford-Smith)	31	49	10
6. MacRobertson (C. Kingsford-Smith)	31	49	10
7. MacRobertson (C. Kingsford-Smith)	31	49	10
8. MacRobertson (C. Kingsford-Smith)	31	49	10
9. MacRobertson (C. Kingsford-Smith)	31	49	10
10. MacRobertson (C. Kingsford-Smith)	31	49	10

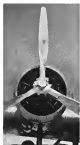


A FRENCH BID FOR ATLANTIC SERVICE
Vital D'Aubertre's firm, designed to compete with other air services on the Atlantic. The firm has been awarded a contract to build a new airport at New York City. The firm has also been awarded a contract to build a new airport at New York City. The firm has also been awarded a contract to build a new airport at New York City.

a varying oil supply between the flap limits, and the blades, therefore, are assumed to achieve maximum pitch rates between the extreme high and the extreme low.

For any given angle-of-attack condition, adjustments are made so that for level cruising conditions the control points float in that intermediate position between steps which gives the proper blade setting for level flight at the desired r.p.m. In the place of a pull-up into a steep climb, normally engine r.p.m. would drop sharply. Actually, however, the loaded drop in r.p.m. acts through the governor to adjust pressure oil into the pitch control cylinder, the blades move toward a lower pitch position, and after a few steps at the original setting. Conversely, in a dive with a fixed pitch propeller, r.p.m. tends to rise sharply as air speed goes up. In the new propeller, however, the initial rise in r.p.m. causes the governor to decrease oil pressure in the control cylinder, the blades assume a higher pitch position and the r.p.m. is held down to its original figure. In the reconnaissance flights it was possible to pull the Boeing 20-0 out of level cruising flight into an 80-mph climb, then dive it out of the climb up to 180 m.p.h. with only a momentary decrease of the motorizer from the 2,100 r.p.m. at which the control had been set.

Other demonstrations were equally successful. It was possible to vary clearance the engine perfectly by simple manipulation of the governor controls in the cockpit, and the r.p.m. constant (as evidenced by lack of heat) was held automatically over a wide range of flight conditions, including three times that of engine differences in power output between the right and left engines. In one case the entire outside pressure on one side was reduced to 10 in. of mercury and the cabin was opened up to the top altimeter lower for the engine but the motorizer readings remained stable. Even when the two double altimeters were suddenly reversed, the deviation from zero setting was not noticeable. With the r.p.m.



Revised standard automatic speed-control system installed on a Boeing 20-0 transport.

was entered in operation the only effect of throttle setting (within the limits of the control) is to change the power (static available pressure) without changing engine r.p.m. The propeller blades tilt automatically to settings that maintain constant engine speed.

The control levers in the cockpit are similar to those used for the two-position controls, but instead of being connected to the oil valves on the engine they are connected directly to the governor. On multi-engine ships they function independently (there is absolutely no interconnection between engines or governors) and permit an infinite interval of engine speeds over a range between 1,050 and 2,200 r.p.m. Engines may be started with the controls in any position. Starting and stopping at any speeds are usually better than

with speeds for which the governor is set, and hence blade step is the lowest pitch position. That position is maintained while divisions are open wide on the ground unless the propeller control is set for some lower engine speed than is obtainable with the extreme low pitch, in which case the governor will increase the pitch just enough to absorb the power at the desired speed. For take-off the controls are normally set for maximum engine speed. During take-off, or soon after leaving the ground, engines will attain the governing speed and will thereafter accommodate themselves to changes in altitude and throttle openings without further attention from the pilot. When engines are changing down a glide, the blades automatically go into the low pitch position. If it is necessary to spin the engine again for any reason, both engines return quickly to full available r.p.m. In emergencies, the pilot does not have to wonder about propeller pitch settings as he would on extra control and any extra handwork to be able of developing his full available power on short notice.

The maximum engine speed of the ship is obtained at 13,000 ft. when the engines are operated at 2,800 r.p.m. full throttle at 26½ in. manifold pressure. The same cruising rate of engine is obtained with a two-position propeller if the pitch is set for those conditions. As far as maneuver is concerned, the advantage of the constant speed comes at intermediate altitudes. Against the two-position propeller is set for the performance indicated above, if it is necessary to fly at 10,000 ft., the constant speed engine will give cruising speed approximately 6 m.p.h. faster than the two-position. At sea level the constant speed gives a cruising speed approximately 10 m.p.h. faster. The landing manifold pressure is used to set each case.

Although the constant speed propeller device is now undergoing extensive service test both for the Army and Navy and on various air lines, it is not yet available for general commercial distribution. Of particular interest, however, against the time when it can be released, is the fact that no changes are required in the existing and reliable pitch propellers to apply the automatic feature. The propeller mechanism remains the same, all that is necessary is the substitution of an automatic oil valve for the hand control valve, and the modification of the governor device on one of the gas synchronization parts of the engine. The ventilation increases the weight of each engine by 5 or 6 lb.

Fairchild Cargo Transport

NO VISITOR at Fairchild's Knickerbocker, Hagerman, Idaho, during the last summer could have failed to have been impressed by one ship, then

in the last stages of construction, whose huge bulk dominated the ship, marking the Model 20's coming off the production line since almost top-bills in comparison. A cargo carrier for the Air Corps, it was one of those things which the civilians seldom had to be actually "convinced." Now, however, that the Air Corps has flight control in its introduction, the 3d in a bill, and details may be discussed.

Basic requirement behind the design of XC-30 is the savings of large loads, non-stop, at high speeds. It is not to the 200 m.p.h. class but for a single-engine ship of its weight and bulk, it does amazingly well, having an official top air of a little better than 160 m.p.h. Landing speed, full load, with Zap flap full down, is 50 m.p.h., giving a very satisfactory speed range. Engine weight is 7,122 lb., useful load 5,078 lb., gross 12,000 lb. The ratio of useful to gross

is thus about 41 per cent, a high figure for modern land transport. (Landed is 3,600 lb.)

The ship is virtually a flying freight car. All of the features of modern air transport have been designed in it. The crew compartment in the wing fuselage is 19 ft. high, 6 ft. 4 in. wide, and 6 ft. 4 in. high—almost 57½ cubic ft. All. When the ship is at rest on the ground the 6 ft. 10 in. x 6 ft. 10 in. cargo door is set in the right hand and bottom to retract with the tail board of a standard cargo train berthed up alongside.

Floor and wall design have been studied for loading down a wide variety of loads. Arrangements are available to handle spent air or liquid-cooled engine engines in standard Army crates or in regular packing boxes. Tires, Cylinders, fuel, baggage with accessories, constitute a capacity load. (See sketch.) All kinds of materials may be loaded to dimensional restrictions, or to floor strength. For transport of wounded, no floor may be installed, close to the side, leaving plenty of aisle room for attendants at work, or for additional wounded to be carried on chairs. As a troop carrier, troop arrangements are possible. Indian Army type chairs may be installed, or the folding benches back into the side walls may be let down to suit fourteen rows. Their ordinary equipment can be loaded in the floor in the side. For delivery of emergency food or supplies, a large cargo chute has been installed from which contents may be ejected, to parachute to the ground.

The single pilot's seat is in a closed cab high up in the star fin, which the range of vision in unusual directions seems to be adequate. It is reached by a step ladder through a door in the star fin bulkhead. All necessary navigational equipment is installed, and the communication facilities are completely complete. Standard radio transmitting



The control cabin is fitted with all modern navigation and communication devices. Flap and landing gear indicators appear in cockpit.

and receiving sets are implemented by a Type A-4 radio compass. The same system is quickly detachable from inside the cabin, and the radio directional loop is semi-permanently installed. Indicators on the board show the position of the flap and the retracting landing gear. A lock warning device warns against landing with wheels up or when the gear is not fully locked in place.

Military requirements dictated many design features. For example, to insure maximum clear range over and large door opening, the round cornered or elliptical nosecone fittings and the rounded nose cone were not to be projected in front of the square up welded onto the body with a comparatively flat exterior. In the side door, the landing gear rough landing in unpaved fields, the undercarriage and fuselage underbody were made extremely rugged. The entire wing tank structure can be attached to a strut for replacement.

In construction and in the usage of materials, XC-30 is fairly conventional throughout. Every part of the ship is protected against corrosion by suitable means—oil, exhaust piping, at inside treatment. All metal surfaces, including connecting members and control surfaces are painted in half bearings. Most interesting detail in the retracting landing gear design, but unfortunately that is the one feature that cannot be released for full discussion at this time. The shock struts which are located on each wheel are pneumatic shock absorbers. They hold merely (elastic) seats operated with one key (half manual) into service in a short stoppage. The tail wheel is actuated on a standard Army type half-shock, and is fitted with an Army type shock absorber.

Fuselage is of welded steel tube



The Fairchild XC-30 cargo carrier is one of the new ships built here. Left to right: L. E. Smith, W. H. Evans, H. L. Warner, A. A. Gossard.



Interior of Fairchild's flying freight car. Seats built in Army 20-0s and pull straps transfer to the walls.

throughout, fabric covered. Fin is metal bonded, bolted to fuselage. Rudder and elevators are aluminum alloy, framed, with metal nose pieces and fabric covered. Fin and stabilizer are fixed, longitudinal and directional trim being obtained by adjustable trailing edge tabs on the moving surfaces.

Wings are all dural framed (except for steel ribs and wire drag bracing), fabric covered. Spars are of the simple solid web type with extruded angle flanges. Nose piece is of sheet metal reinforcement by longitudinal stringers and cross ribs. It is riveted to the lower wing flanges, top and bottom, and thus becomes a real structural member, adding considerable torsional rigidity and strength to the wing. Ribs are unsymmetrical of channel extruded cup strips with square shoulders using cast members, assembled by small cross-shaped forgings and rivets. Dural-aluminum brackets from the rear spar carry the flap and aileron supports. Ailerons are of the Frueh pattern, aluminum framed, fabric covered. They are differentially operated, 40 deg. up, 15 deg. down.

Power plant is a single R-1820-25 Wright Cyclone engine with a Hamilton Standard adjustable pitch propeller. Fuel is carried in the wings in three 75 gal. tanks. The supply is adequate for five hours' cruising.

Sikorsky S-43

WHEN S-43 was undergoing her flight trials early last summer we were permitted, as usual, to take a closer personal look at the aircraft. The most-up-to-date Sikorsky, just announced as S-43, although far from complete at that time, is being prepared sufficiently to suggest design relationship to the S-40, a lot farther removed by recent releases.

Where S-42 has a span of 114 ft. and a gross weight of 26,000 lb., the new three sheet S-43, at 127,342 lb., is an entirely heavier, a scaled-down edition of its predecessor, for it is an amphibian (the landing gear, say, of course, be omitted if only flying performance is required), it has been extended 6 ft., engines, and in some respects (particularly in the wing) its structure is basically new. Along of the fuselage successfully developed for S-42 have been used again, such as the trailing edge flap with its automatic load limiting control (see Aviation, August, page 399), the "boom" reinforcing the wing, the narrow hull with combined rudder, both riveting on the hull, etc. Little is known as to the actual details of the hull structure, although it will probably resemble that of S-40. It is of a semi-monocoque pattern built of welded protected dural. There are very many ballast, making five water-tight compartments, any three of which, according, will float the whole machine.



The wing engagement includes a large deck hatch for mooring and contains the anchor and a hand-operated winch. Landing wheels retract into recesses in the sides of the hull about 4 ft. of the wing back from the bow. They are of the strengthened low-pressure type, 45 in diameter, with smooth outside surfaces. About 4 ft. of their thickness projects into the air stream when in the up position. The wheel and axle strain and connecting members are housed in compartments in the hull. Parts of the mechanism are interlocking right and left and are readily accessible for maintenance or for manual flap-actuator operation. Hydraulic shock struts are fixed, and brakes are independently operated. The tail wheel, also retractable, is on 14-in. low pressure tires, is fitted with a hydraulic shock strut, weighs 360 lb., retracts into a fixed, trailing wheel.

The plane has been designed to accommodate two Pratt & Whitney Model H Hornet engines at 720 hp, at 7,000 ft. It is interesting to note that Hamilton Standard engine company convertible pitch propellers are specified (see descriptions page 409). Engine mounts are of the conventional wedge mount type

similarity, removable as a unit, and interchangeable. Fuel tank engine is centrally located on two 300 gal. ribbed tanks (riveted dural) in the wings. A 35-gal tank of similar construction takes care of the oil for each engine. All control is readily removable for servicing. Conventional aileron hand holds and planform (see Aviation, August, page 393) are provided for use of members.

The wing design differs from former Sikorsky designs in that it has a single box type metal spine. This member is located well forward, at about the normal center of gravity position. The entire leading edge is removable for inspection purposes. The wing is in three parts: a center section mounted in the fuselage and strut braced to the hull—and two cantilever tip sections. Engines, tanks, controls, etc., all come in the center section. The leading edge extends from aileron to aileron. The tip sections carry the wing flaps. Ailerons are strut—balanced. All controls are cable operated—flaps and pedals being ball-bearings throughout. Structural wing parts are steel—covering in fabric. Tail sections are of timber construction. Stabilizer is dural-aluminum. Elevator is in one piece for rigidity, is metal and dynamically balanced. Rudder is balanced by means of automatic trailing edge tabs.

The interior accommodations are, of course, convertible to meet any required conditions. Seating arrangement is shown in attached drawing. Standard equipment is exceptionally complete. Load distribution at the table (General specifications follow): Span, 84 ft. 6 in.; height, 17 ft. 9 in.; length overall, 35 ft. 5 in.; total wing area, 777.0 sq. ft.; gross weight, 127,342 lb.; empty weight, 27,000 lb.; wing loading, 223.5 lb./sq. ft.

Cruising speed at sea level, 75 per cent flap, 362 m.p.h.; cruising speed at 3,000 ft., 73 per cent flap, 165 m.p.h.; cruising speed at 8,000 ft., 75 per cent flap, 161 m.p.h.; high speed at sea level, 316 m.p.h.; high speed at 2,000 ft., 200 m.p.h.; landing speed at sea level, 65 m.p.h.; high speed one engine, 2,000 ft., 128 m.p.h.; stall rate of climb, 1,250 ft. per minute.

Load Distribution of the S-43

Location	Maximum Passenger Capacity		Long Range Mail	
	Amphibian	Seaplane	Amphibian	Seaplane
Range at 10,000 ft. 140 mi.				
1. Fully 100 men and baggage	210	1,000	300	1,000
2. 50 men and baggage	21,000	11,511	30,000	12,000
3. Weight empty (lb.)	1,923	1,911	18,000	1,511
4. Fuel (lb.)	2,728	1,490	2,520	1,490
5. Gross wt. (lb.)	5,651	5,402	5,651	5,402
6. Gross wt. (lb.)	5,651	5,402	5,651	5,402
7. Gross wt. (lb.)	5,651	5,402	5,651	5,402
8. Gross wt. (lb.)	5,651	5,402	5,651	5,402
9. Gross wt. (lb.)	5,651	5,402	5,651	5,402
10. Gross wt. (lb.)	5,651	5,402	5,651	5,402
11. Gross wt. (lb.)	5,651	5,402	5,651	5,402
12. Gross wt. (lb.)	5,651	5,402	5,651	5,402
13. Gross wt. (lb.)	5,651	5,402	5,651	5,402
14. Gross wt. (lb.)	5,651	5,402	5,651	5,402
15. Gross wt. (lb.)	5,651	5,402	5,651	5,402
16. Gross wt. (lb.)	5,651	5,402	5,651	5,402
17. Gross wt. (lb.)	5,651	5,402	5,651	5,402
18. Gross wt. (lb.)	5,651	5,402	5,651	5,402
19. Gross wt. (lb.)	5,651	5,402	5,651	5,402
20. Gross wt. (lb.)	5,651	5,402	5,651	5,402

*Based on 12,000 lb. standard 140 mi. per hr.

THE MAINTENANCE NOTEBOOK

In cooperation with the Maintenance Committee of the Aeronautical Chamber of Commerce

Portable Supply Locker

READERS will recall a portable supply storage cabinet developed in Part America's Airplane Line and described in this department some months ago. A somewhat smaller design has been worked out by T.W.A. A Kansas City hanger for keeping track of passengers' supplies which may be stored every day before departure. Built of wood, mounted on two large rubber-tired wheels and equipped with convenient handles, the locker may be rolled up to the door of the plane where the supplies are conveniently available to the servicing crew. The locker is divided into two parts. The lower part is made up in the form of two large bins, one for waste and the other to hold a supply of new cardboard containers. The upper section is arranged with a number of plastic bins like an old-fashioned desk in which pens, pencils, pencils, etc., are stored. The upper part of the locker is connected by hinges to the point of its swivel to the servicing crew.

Propeller Workstand

A CONVENIENT arrangement for holding propeller assemblies during overhaul is indicated by Mr. Leo D. Cox, in charge of propeller overhaul at the Naval Air Station at Pensacola, Fla. The support consists of a two-way arm cylinder with gears for extending and retracting the center of the table.

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A CONVENIENT arrangement for holding propeller assemblies during overhaul is indicated by Mr. Leo D. Cox, in charge of propeller overhaul at the Naval Air Station at Pensacola, Fla. The support consists of a two-way arm cylinder with gears for extending and retracting the center of the table.



Mr. Cox's available supply holder. Weight, 750 lbs.; height, 10 ft.; 20 in. wide. Air Station at Pensacola.

A metal bracket supports the propeller hub in open holes. (Separate brackets are available for two of these model propellers.) After the hub has been placed over the end of the pulley rod and dropped into the hole, a pin is inserted in a slot in the end of the clamp shell. When an adjustment above the pulley is down the pin lever against the top edge of the propeller hub and holds it in its normal position. Clamping is accomplished by means of a two-way valve mounted immediately below the valve pin. The whole mechanism is responsible to the meter so that the propeller can be swung to the most convenient working position.

Inspection Reminder

FOR the private owner or military shop which does not fit into a routine day-by-day maintenance procedure, and which may be away from its base or extended trips, it is of importance that the pilot or mechanic has some sort of reminder of jobs that require periodic checking. From L. H. C. Dwyer, maintenance officer at Mitchell Field, L. I., comes a helpful suggestion for such notes. He proposes that an inspection card be permanently attached somewhere on the plane or on the engine. The card would be marked off in boxes (from 1 to 100) around its edge and the several items which should receive attention at regular intervals be marked on the box or the dial so that the mechanic can check the items.

Before making an inspection the mechanic should check from the log book the number of hours since overhaul and would then read directly the items which were due for attention at that time.



A suggested form of inspection card.

Fire Extinguisher Dolly

A CONVENIENT way for locating a pressure type fire extinguisher has been worked out by Captain Arthur Dwyer at Atlanta. The dolly is of very simple construction, made up of short pieces of steel tubing, a small piece of 1 in. steel plate, and a pair of cast wheels. The long curved handle makes it easy to push about, and it takes up very little floor space when not in use.



Dwyer's simple dolly for pressure type extinguisher.

THE BUYERS' LOG BOOK

AVIATION'S Card Index of New Equipment

This department is equipped to help readers locate manufacturers of new parts, accessories or materials

AIRPORT EQUIPMENT

Clark Transportation Company,
Austin Creek, Ark.

"CLARKTOR-A" ("Speed" model), a new all-purpose tractor applicable to airport and barge service has a 46 hp. six-cylinder power plant. Develops 1 1/2 hp. of tractive pull for every pound of weight. Speeds range up to 18 m.p.h. Full lighting equipment for 24-hour service. Includes self-starter, generator, battery, horn, front bumper plate, coupler, pneumatic tires. Extra equipment available.

AVIATION, December, 1934

MATERIALS

Floor resurfacer

Shepherd Company,
401 North Broad St., Philadelphia, Pa.

"CONCRETE", wood, brick, asphalt or suspension floors may be repaired or resurfaced for trade traffic in 26 hours by means of a new material known as Shepherd Resurfacer. It provides a tough, resistant surface which is waterproof, durable, and dry. Application is made with ordinary trowel. Extensive preparation is unnecessary and any handy man can make repairs to all types of floors.

AVIATION, December, 1934

MATERIALS

Welding flux

Hendy & Hanson,
42 Fulton St., New York City

"HANDY FLUX", which has been developed for brazing ferrous or non-ferrous metals, has a low melting point and permits taking advantage of solder and alloys having low flow points. It works over wide temperature range, spreads rapidly, covers over distribution of solder. Braisted slag washes off readily with a little hot water. Plastic form, ready for use, in 1/4, 1, and 5-lb. jars.

AVIATION, December, 1934

SHOP EQUIPMENT

Milling machine

Fin Form Machine Tool Company,
Springfield, Mass.

A NEW machine for tool room or machine shop. Cutter head adjustable for vertical and horizontal milling and angular settings over 90-deg. range. Detachable universal joints milling at any angle over full table travel. Motor-driven, anti-friction bearings throughout. Cutter speeds from 70 to 1,400 r.p.m. Higher speeds can be obtained if desired. Literature available on request.

AVIATION, December, 1934

SHOP EQUIPMENT

Pneum. pin gage

Waltering Manufacturing Company,
Philadelphia, Pa.

A DIRECT reading tool (manufactured by The Cuda Gauge Company of Los Angeles) is offered for accurate measurement of pinion pin, bushing, or ball diameters. Part to be gaged is inserted between spring loaded pin and clevises in sleeve on direct reading scale under magnifying glass. Three sizes for pins, 0 to 3/32 in., 0 to 1/16 in., 1/16 to 1/8 in. diameter.

AVIATION, December, 1934

SHOP EQUIPMENT

Portable shear

Junking Electric Tool Company, Inc.,
New Britain, Conn.

UNISHEAR No. 344 is a power-driven hand tool which cuts sheet metal up to 14 gauge hot-rolled steel at speeds up to 18 in. per sec., straight lines, curves, angles, notches. Can make inside cuts by pushing 3 in. hole. Fitted with roller control cable, ground handle, wirewheels. Operates on d.c. or a.c. 50 cycles or less, voltages 115, 220, 250 (4 1/2 in. long, weighs 9 1/2 lb.).

AVIATION, December, 1934

SHOP EQUIPMENT

Welding source

Ground Electric Company,
Schuylerville, N. Y.

A NEW transformer-circuit-operated source, CR 796, for automatically tuning power supply to resistance welders, eliminates misadjustment. Once set, the time it takes for the source to adjust to variations in voltage. After set operation the power source automatically fine-tunes work. Range of from 1/12 to 3/4 of a second in one-cycle steps (50-cycle supply) is possible. Several forms available.

AVIATION, December, 1934

SHOP EQUIPMENT

Welding source

Washington Electric & Manufacturing Company,
East Pittsburgh, Pa.


A PORTABLE, portable welding power, for accurate time-arc welding and high strength results, with gas electrical current for periods as short as 1/50 second and is adjustable up to 1/2 second. 46 in. high, 42 in. long, 29 in. wide, weight about 320 lb. stores electrical energy in magnetron at high as 700 kv.-4 1/2 mho (50 cycle) single phase.

AVIATION, December, 1934

B E N D I X

THE REASON OF AVIATION SAFETY

STREAMLINE TAIL WHEEL KNUCKLE ASSEMBLIES



Full Range of Sizes for
8-inch to 20-inch Streamline Tail Wheels
Steerable and 360° Swivelable
Designed to Meet Air Corps Requirements

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(Subsidiary of Bendix Aviation Corporation)

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hauls. Leaders of commercial aviation such as "TWA," "AMERICAN AIRLINES," "NORTHWEST," "EASTERN" have proved that MARFAK is safe and economical.

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From left to right: E. H. Hall, Superintendant, Stinson Aircraft Corporation; E. X. Man, Secretary, E.A.C.D. Association; W. A. Price, Vice-President, Stinson Aircraft Corporation; C. C. Mott, President, Stinson Industries, Inc., San Angeles; D. D. Brown, President and B. D. Dwyer, D. C., of Boston.

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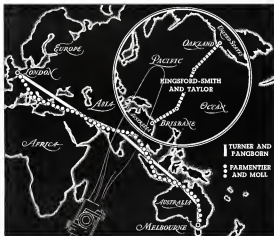
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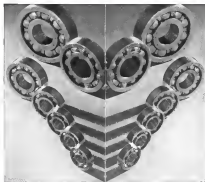


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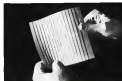
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